### A Study of the Distribution of Fresh Fish in the United Kingdom

Prepared by B.R.S. Consultancy Service

A STUDY OF THE DISTRIBUTION OF FRESH FISH IN THE UNITED KINGDOM ON BEHALF OF THE SEA FISH INDUSTRY AUTHORITY

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### NOTE ON CONTENTS

The report gives summarised results of an investigation into the road distribution arrangements within the United Kingdom and includes computer simulations of different future options. An explanation of the operation of the main computer simulation (the "Pathfinder") is given in the report.

As a back-up to the report, a single copy of a complete printout of a single computer programme run has been supplied by the Consultants. It defines a national consumption and delivery requirement schedule for the whole of England and Wales, in a series of 10km squares. The grid pattern contains up to 66 squares in the N-S and up to 53 in the E-W direction.

The print out comprises several hundred pages of A3 size paper and it is impractical to produce copies with this report. A sample segment, with a short explanation, is provided as the final appendix of this report.

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### 1. INTRODUCTION

The Sea Fish Authority (SFIA) was formed as a result of the combination and rationalisation of the Herring Board and the White Fish Authority. The SFIA presides over an industry which has been in decline in most areas over recent years. Consumer demand for fresh fish has been declining. Fishing fleets have reduced significantly, particularly the deep water fleets. The number of specialist fish mongers has reduced and fish friers have diversified into other products with their chips to meet competition from other fast food competition such as hamburger" joints" or the ethnic food take away. It is thought that there is a whole generation of younger people who do not even know how to cook fresh fish.

Among the few encouraging trends recently has been the inclusion of fresh fish into the big food supermarket chains. This trend has been assisted by developments in packaging such as controlled atmosphere packaging (CAP) which eliminates the "mess" usually associated with fresh food products. CAP can also extend the life of the product by 2 or 3 days as long as temperate controls are rigorously controlled.

Temperature control in this product is vital. Fresh fish has a life from catch of 20 days if the temperature is maintained in a range of  $0-2\,^{\circ}\text{C}$ . Freezing produces a different product. Heating produces rapid deterioration. The quality of the final product is highly dependent on the time and temperature conditions encountered between landing and consumption.

Consideration of the above points led the SFIA to concentrate on a marketing approach to promote recovery of the industry through increased consumer sales supported by increased quality. A key component in any marketing plan concerns distribution, particularly important in this case since it is in the distribution chain that the quality of the product is most at risk.

As a component of the marketing plan for fresh fish, BRS Consultancy were asked to consider alternative distribution strategies and the costs to the industry associated with such plans. The BRS Consultancy was ideally placed to undertake such a study, having considerable experience of the distribution industry as a whole and of fish distribution in particular through the BRS Ltd involvement in fish distribution on behalf of the Grimsby Fish Merchants Association.

The terms of reference that were generated for the project are reproduced in Appendix I. During the course of the project and through discussion with SFIA the nature of the terms of reference were modified slightly. These modifications are reflected in the body of the report.

### 2. PROJECT OUTLINE

This section of the report details the steps taken to complete the project. Each of the the steps outlined here are described in detail within the main body of the report.

For the purposes of distribution planning it is necessary to know where the product is coming from and where it is going to. Covernment statistics provided information about "where from" with additional information provided by the Fishery Economics Research Unit particularly in respect of imports and inter port movements.

Fish consumption was derived by commercial television area based upon tables supplied by the Fishery Economics Research unit which were based on field analysis by Attwood Statistics Ltd. Further geographic detail on consumer demand was made by using the BRS PATHFINDER distribution planning model's population database. This permits the spread of distribution demand for a given area according to the population spread in the area.

Having defined the distribution problem in terms of the physical movements from source to destination, the next stage was to investigate present operations. It was advised that the main distribution systems operated out of East Scotland (through Charles Alexander & Partners Transport Ltd), Brixham (through Lawrence Rae Ltd) and Grimsby (through Grimsby Fish Merchants Association). Each of these systems is described.

In order to prove reasonable distribution plans it is necessary to know not only the weight being transported to given destinations but also the number of deliveries that a given weight represents. This data was not available in any of the official statistics. The figures supplied by reference to previous analysis by the Industrial Development Unit of the SFIA (for Alexanders and Lawrence & Rae) and by direct observation and sampling (for GFMA). During this phase of the project visits were made to the Port of Grimsby and Billingsgate Fish Market and a GFMA depot.

Having defined the demand placed upon any distribution system the BRS Distribution planning model - PATHFINDER was used to calculate the numbers of vehicles required to deliver the demand for different strategic options. The options described in more detail later in this report are:

Option 1 A notional present day operation - ie an attempt to reflect the present resources used in fresh fish distribution.

Option 2 Assess the effect of combining Grimsby and the South

West into a single system based on the existing Grimsby configuration .

- Option 3 Assess the effect of combining Grimsby, the South West and Scotland into a single system based on the existing Grimsby configuration.
- Option 4 Assess the resources for distributing the total demand through a depot infrastructure based on the fish markets.
- Option 5 As Option 2, but assuming that customers are common to Grimsby and the South West.
- Option 6 As Option 3 but assuming that customers are common to Grimsby, the South West, and East Scotland.
- Option 7 As Option 4 but assuming that customers are common for all product sources.

For the distribution options analysed above, the trunking model was used to calculate the resources necessary to trunk the product in bulk to the secondary distribution points.

The report is concluded by costings on the above options, discussion of other considerations affecting quality and our conclusions.

### 3. FISH MOVEMENTS

### 3.1 Landings

Details of fish landings by port are given in the MAFF Sea Fisheries Table. All figures relate to 1981 which was the latest full year available at the time of the analysis.

The tables deal with whole fish tonnages landed. Of more concern was the tonnage which found its way into the fresh fish distribution system for human consumption. In order to achieve this a number of assumptions were made as follows:

### Assumption 1

- Landings on the Scottish Islands have been apportioned 33% transfer to Aberdeen for processing, the remainder being used for other purposes
- 2. Only Demersal species have been included as representing those fish eventually distributed through the fish delivery system.
- 3. The total weight of imports is proportioned to the imported weight of the four main species.
- 4. The transported weight is 50% of the landed weight.
- 5. Only Humberside (Hull & Grimsby) and Aberdeen provide significant volumes of fillets for freezing.
- 6. The final total fish input to the distribution system is equal to the demand identified for fresh fish consumption.

The following table shows the build up of the figures incorporating the above assumptions.

It can be seen from the table that main supplies are Aberdeen and Humberside, these ports accounting for half the total input.

	WHITBY AND N. SHIELD	SCARBORO	HULL BRIDL'TON	CRIMSBY	L'STOFT YARM'TH	BRIXHAM PLYMOUTH NEWLYN	MILFORD HAVEN	FLEETWOOD	W'HAVEN	OTHER PORTS	ABERDEEN P'HEAD	ULLAPOOL	AYR	OTHER SCOTTISH	TOTAL
Total landings of Demersal Fish ex British Vessels (Table 4 MAFF Statistics 1981)	17,006	5,363	12,650	40,646	18,272	9,932	2,913	11,730	1,200	15,908	135,331 +3,800 <sup>1</sup>	13,370	8,535	49,709 -11,460 <sup>1</sup>	342,565
Total landings of Demersal Fish ex Foreign Vessels (Table 5 MAFF Statistics 1981)			8,975	26,645	12,404			3,093		307					56,573
IMPORTS. FRESH OR CHILLED WHOLE FIS (FERU) <sup>2</sup>	SH		20,594	26,645	12,404			4,181		18,099	136				82,059
INTERPORT MOVEMENTS (Movements of whole fish to another port for Processing) (IDU)			10,104 <sup>3</sup>	10,104 <sup>3</sup>				3,093		307	-23,608				0
SUB TOTALS	17,006	5,363	52,323	121,288	30,676	9,932	2,913	21,696	1,200		115,659	13,370	8,535	38,249	473,537
ESTIMATE OF TONNAGE FED INTO FISH DISTRIBUTION SYSTEM (ie exclude processing loss & frozen supply) <sup>4</sup>	8,503	2,681	15,638*	36,250*	15,338	4,966	1,456	10,848	600	17,663	34,568*	6,685	4,267	19,124	178,588

- Note 1. Adjustment for Scottish Islands landings. 33% assumed as wholefish transfer to Aberdeen.
- Note 2. Based on an extrpolation from the figures for four main species according to MAFF Statistics for those species by port.
- Note 3. The movement from Aberdeen to Humberside was assumed to be split 50% to Hull, 50% to Grimsby.
- Note 4. Assumes 50% weight loss in the processing. Figures marked \* have been further adjusted downwards to take account of supply to frozen food producers.

For further analysis of the distribution systems that might deliver the requirements described above, it was assumed that demand could be classified into four present distribution systems.

### These are:

Aberdeen Mainly through Charles Alexander
Grimsby Mainly through GFMA
Brixham and Milford Mainly through Lawrence & Rae
Other Ports Through ad hoc distribution systems

In considering distribution systems, the tonnage fed into a such a system is modified by three factors'

- Local port sales which avoid movement through any formal distribution chain.
- The effect of Billingsgate Market in London which attempts to occupy a monopoly trading position in the South East. Movements to Billingsgate are considered as trunking movements later.
- 3. Scottish consumer demand is satisfied from Scottish ports only.

The following table summaries the inputs to the distribution system (in tons/annum) according to the above categories.

	Brixham and Milford	Grimsby	Others	N. East Scottish	Total
Inputs from Table l	6,422	36,250	71,271	64,644	178,587
less Scottish Demand				28,181	28,181
less Local Port Dist:	1,605	-	35,635	14,585	51,825
Amount to be Distributed into England and Wales	4,817	36,250	35,636	21,878	98,581

### 3.2 Fish Consumption

The Fisheries Economic Research unit produces statistics of demand by commercial television region. The tables are based on market research by Attwood Statistics Ltd, conducted quarterly and produced as a consumer panel report. These results relate to 1982 and are shown in the following table:

TV Area	Household Consumption	Caterer Consumption	Total	% of Total
Scottish	14,184	13,997	28,181	15.8
Yorkshire	14,520	14,329	28,849	16.2
Lancashire	12,208	12,047	24,255	13.6
Midlands	15,707	15,500	31,207	17.5
Harlech West	7,578	7,478	15,056	8.4
Southern	7,931	7,827	15,758	8.8
London	17,758	17,524	35,282	19.8
		<del></del>		
	89,886	88,702	178,588	100
	<del></del>			

It has been assumed in the compilation of this table that consumption of fish through catering establishments is apportional to TV region in the same ratio as household consumption, since the FERU tables apply only to household consumption.

Appendix 2 shows a map of the Television areas.

### 4. EXISTING DISTRIBUTION SYSTEM

### 4.1 General

There are no dedicated fish distribution schemes where it can be guaranteed that all fish will be distributed through the system. There are however situations where a single carrier has built up significant volumes of business so that a dedicated system almost applies. These such systems are described here and became the basis for further analysis in later sections of this report. Each of the carriers involved is described in this section. Note that none of the carriers has a monopoly of the trade which it carries and is subject to competition from other carriers offering a similar and reduced level of service as far as number of delivery locations is concerned.

### 4.2 Charles Alexander - Aberdeen

Charles Alexnader and Partners Transport Ltd operate a fish distribution system out of Aberdeen serving the North East Scottish ports.

As a general principle Charles Alexander works on supplying trunk routes to the main markets with a lesser dependence on secondary distribution through a depot network.

The main trunk routes are:

Aberdeen	_	London
	_	LUHUUH

Mainly to Billingsgate.

- Newcastle

For secondary distribution through Tyne & Wear from the Newcastle depot.

- Glasgow /Edinburgh

Mainly market deliveries with some distribution from the Glasgow depot.

- Humberside

This route is mainly bulk fish for

processing.

- Birmingham

Servicing Birmingham market and the CA Bilston depot while delivering to West Midlands, East Midlands and South Wales.

- Haydock

A CA depot serving the North West. The trunk trailer will do direct deliveries to Manchester and Liverpool markets

# 4.2 Grimsby Fish Merchants Association

GFMA have operated a transport scheme for 16 years. The dist very much retail oriented and grew as a road transport operat. following the Beeching Report and its effect on the railways. years. The distrib transport operation The distribution is

Insulated trunk trailers are stand loaded at the port. Any merchant who has consignments to send can deliver them to the trailer. The trunks rure each day at scheduled times to a number of British Road Services depots. (The full list of GFMA trunking destinations is shown in Appendix 3). At the depot the load is transhipped to distribution vehicles, (usually 7 ton flat vehciles) for local delivery including deliveries to the market The trunks run Æ

There is a not the same emphasis on markets in the GFMA system, a market being a delivery point just the same as any other. For this reason GFMA is vulnerable to competition who cream the larger delivery work (mainly to markets), leaving GFMA with the more costly small deliveries.

## 4.3 Lawrence & Rae

The Lawrence & Rae operation works out of Brixham with depots at Gloucester and Stoke on Trent. The type of operation is similar to Challexander with the emphasis on trunking routes rather than secondary distribution to retail customers. to Charles

In addition to the from Milford Haven other deliveries. South West source (Brixham, Plymouth, Newlyn etc) into Gloucester to be consolidated with

### 5. DELIVERY SIZE

In order to be able to predict the number of vehicles required for distribution, and therefore the costs, it is necessary to know the number of deliveries that are represented by a given tonnage of fish. This information was not available in any published statistics and had to be obtained by sampling.

The main sampler was taken from GFMA consignments. The data for Charles Alexander and Lawrence & Rae was supplied from recent work conducted by the Industrial Development Unit of the Sea Fish Industry Authority. The GFMA sample was taken at Dunstable. In all some 1,845 deliveries were analyysed over a period from 25.10.82 - 17.12.82. Full details of the sample are recorded in Appendix 4.

In summary from the results were:

Carrier	Average Delivery Size
Charles Alexander	214 lb
GFMA	168 lb
Lawrence & Rae	247 lb

Note that the GFMA figure includes all deliveries since the Grimsby distribution is predominantly retail orientated. The other two results are for the retail delivery only and exclude the deliveries to markets, most of which are undertaken on the trunker. Hence the above delivery size relates to retail deliveries only. ie those deliveries made by secondary distribution vehicles following trans shipment from a trunker.

### 6. RESULTS OF THE DISTRIBUTION PLANNING MODEL

### 6.1 Introduction

It is this section which contains the main bulk of the analytical results most of which were produced using the BRS PATHFINDER distribution planning model. A general description of PATHFINDER is shown in Appendix 5.

In this case the method used has been standard across all the options that have been analysed. The first step has been to spread the demand across the area to be analysed according to the population. The PATHFINDER population data base contains information on the population per 10 Km ordnance survey grid squares. Using this data base and defining the delivery area in terms of 10Km grid aquares the demand was spread across the squares to produce the tonnage and the number of deliveries for each 10Km grid square. PATHFINDER then scheduled vehicles from the depot to satisfy the demand. An example of a PATHFINDER print out is shown in Appendix 6.

Several parameters have to be predefined to obtain good vehicle schedules. In all the PATHFINDER analysis that follows the following parameters have been used for secondary distribution.

i.	Distribution Speeds	30, 25, 20, 15, 12 mph
2.	Trunking Speeds	35, 30, 25, 20, 15 mph
3.	Motorway Speeds	45 mph
4.	Delivery Time	5 minutes per delivery plus 180 minutes per ton of commodity

The following results are based on an average week. Detailed output statistics from the PATHFINDER runs can be found in Appendix 12

# 6.2 The "NOW" Situation

The now situation represents a notional view of the resources currently employed on secondary distribution. The situation is notional because assumption has been made in order to achieve a result. It is that;

All fish other than that delivered by the three carriers described above is distributed on vehicles from the markets as though it were a formal distribution system.

In order to achieve this result, from separate distribution systems for Aberdeen, Grimsby, Brixham and the remainder are scheduled separately and totalled. The results are as follows

		TONS	DROPS	MILES	VEHICLES
	GFMA	539	7194	40009	108
	S.W. Depot	56	511	15198	22
	Scottish Depots	55	625	7142	13
	Billingsgate	546	3694	29967	83
	Other Markets & Dist. Centres	643	7870	39455	112
	Local Port Deliveries	716	8248	37354	117
		! ! ! !			 
Total	Total (exc Ports)	1839	19894	131771	338
Total	Total (incl. Ports)	2555	28142	169125	455

### 6.3 Option 2

Option 2 computes the effect on vehicle resources assuming that the distributions from Grimsby and the South West were combined, with the new distribution based on the Grimsby depots. It has been assumed in this option that both distributions have separate customers and that the total number of deliveries is the same as the "NOW" situation. The results are as follows:

	TONS	DROPS	MILES	VEHICLES
GFMA Depots	595	7689	43221	115
S.W. Depots	-	-	-	-
Scottish Depots	55	625	7142	13
Billingsgate	546	29967	29925	83
Other Markets & Dist. Centres	643	7870	39455	112
Local Port Deliveries	716	8248	37354	117
Total (excl. Ports)	1839	19878	119785	323
Total (incl.Ports)	2555	28126	157139	440

6.4 Option 3

Option 3 computes the effect on vehicle resources assuming that the distribution from Grimsby, the South West and Scotland were combined; with the new distribution system based on the Grimsby depots. The same assumptions apply as for Option 2. The results are as follows:

	TONS	DROPS	MILES	VEHICLES
GFMA Depots	650	8314	49338	124
S.W. Depots	-	-	-	-
Scottish Depots	-	-	-	-
Billingsgate	546	3694	29967	83
Other Markets & Dist. Centres	643	7870	39455	112
Local Port Deliveries	716	8248	37354	117
Total (excl. Ports)	1839	19878	118760	319
Total (incl. Ports)	2555	28126	156114	446

### 6.5 Option 4

The Grimsby, South West and Scottish distribution systems are combinmed with the system based on markets and distribution centres. The same assumptions apply as for Option 2. The results are as follows"

4

		TONS	DROPS	MILES	VEHICLES
	GFMA Depot	-	-	-	-
	S.W. Depots	-	-	-	-
	Scottish Depots	-	-	-	-
	Billingsgate	508	3436	23441	73
	Other Markets & Dist. Centres	1331	16003	77433	219
	Local Port Deliveries	716	8248	37354	117
Total	(excl. Ports)	1839	19439	100874	292
Total	(incl Ports)	2555	276872	138228	409

6.6 Option 5

As Option 2, but assuming that customers are common to Grimsby and South West. The results are as follows:

		TONS	DROPS	MILES	VEHICLES
GFM	A Depots	595	7498	42698	114
S.W	. Depot	-	-	-	-
Sco	ttish Depots	55	625	7142	13
Bil	lingsgate	546	3694	29967	83
	er Markets ist. Centres	643	7870	39455	112
	al Port iveries	716	8248	37354	117
Total (exc	l. Ports)	1839	19687	119262	322
Total (inc	l. Ports)	2555	27935	156616	439

6.7 Option 6

As Option 3 but assuming that customers are common to Grimsby, the South West and East Scotland. The results are as follows:

	TONS	DROPS	MILES	VEHICLES
GFMA Depots	650	7870	45047	120
S.W. Depot	-	-	-	-
Scottish Depots	-	-	-	-
Billingsgate	546	3694	29967	83
Other Markets & Dist. Centres	643	7870	39455	112
Local Port Deliveries	716	8248	37354	117
Total (excl. Ports)	1839	19434	114469	315
Total (incl. Ports)	2555	27682	151823	432

6.8 Option 7
as Option 4 but assuming what customers are common for all product
sources. The results are as follows:

		TONS	DROPS	MILES	VEHICLES
	GFMA Depots	-	-	-	-
	S.W Depots	-	-	-	-
	Scottish Depots	-	-	-	-
	Billingsgate	508	3436	23441	73
	Other Markets & Dist. Centres	1332	8117	56069	179
	Local Port Deliveries	716	8248	37354	117
Total	(excl. Pots)	1840	11553	79510	252
Total	(incl. Ports)	2556	19801	116864	369

### 7. TRUNKING RESOURCES

### 7.1 Introduction

This section contains details of the resources required to transport the product from source to the depot systems described in Section 6.

The following should be noted:

- 1) Trunking to Billingsgate is constant for all the options (1 7) described in Section 6, except for Options 4 and 7 where the tonnage is slightly reduced, but the mileage and vehicle resources remain the same.
- The trunk routes from Grimsby are based on the routes currently run by GFMA. (Grimsby Fish Merchants Association).
- Trunk routes which exceed the permitted driving hours for one driver are covered by vehicles based at an intermediate point on the trunk. ie one driver collects from the source, another driver delivers to the secondary distribution depots. Alternatively a changeover halfway is used.
- 4. Trunk vehicles are assumed to operate from Grimsby with one driver unless other wise stated.(Appendices 8, 9, 10)
- 5. A trunk vehicle consists of tractor unit plus trailer

Section 7 consists of the following parts:

- 7.2 Trunking for Option 1
- 7.3 Trunking for Option 2 or Option 5
- 7.4 Trunking for Option 3 or Option 6
- 7.5 Trunking for Option 4 or Option 7

Details for the above trunking can be found in Appendices 7 - 11.

7.2

### TRUNKING FOR OPTION 1

	FROM	то .	TRUNKERS	DRIVERS WEEK	MILES/
1.(	Grimsby South West Scotland	GFMA Depts Gloucester CA	10 1	13 1	16525 1530
(	000014114	Depots*	4	5	6280
2.	Grimsby/S.W./ Scotland	B'gate	10	12	15500
3.	Elesewhere	Markets & Dist. Centres	15	19	24074
			40	50	63909

- 1. Details in Appendix 8.
- 2. Details in Appendix 7.
- 3. Details in Appendix 11 (a)

# TRUNKING FOR OPTION 2 OR OPTION 5

				'n	2.	~~~~	
3.	2.	1.		Elsewhere	Grimsby/S.W. Scotland	Grimsby South West Scotland	FROM
Details in <i>l</i>	Details in Appendix 7	Details in Appendix 9		Markets & Dist. Centres	B'gate	GFMA Depots Glos/GFMA CA Depots*	70
Details in Appendix ll(a)	Appendix 7	ppendix 9	42	15	10	10 3 4	TRUNKERS
			53	19	12	13 4 5	DRIVERS
			67734	24074	15500	16525 5355 6280	WEEK WEEK

7.4

### TRUNKING FOR OPTION 3 OR OPTION 6

	FROM	то	TRUNKERS	DRIVERS	MILES/ WEEK
1.(	Grimsby South West Scotland	GFMA Depots Glos/GFMA GFMA	11 3 2	14 4 3	16935 5355 3700
2.	Grimsby/S.W. Scotland	B'gate	10	12	15500
3.	Elsewhere	Markets & Dist. Centres	15	19	24074
			41	52	65564
	1.	Details in A	ppendix 10		
	2.	Details in A	ppendix 7		
	3.	Details in A	pprndix ll (a)		

7.5 TRUNKING FOR OPTION 4 OR OPTION 7

	FROM	то	TRUNKERS	DRIVERS	MILES/ WEEK
1.	All Ports	Markets & Dist. Centres	31	39	49870
2.	Grimsby/S.W/ Scotland	B'gate	10	12	15500
			41	51	65370
	1.	Details in	Appendix ll (b)		
	2.	Details in	n Appendix 7		

### 8. RESOURCES AND COSTS

### 8.1 Introduction

In this section the resources required to operate each of the 7 options are totalled in 8.2 and costs calculated in 8.3.

The costs are based on the following assumptions:

1) Distributuon vehicle is a 7.37 ton G.V.W. rigid with a maximum capacity of 3.5 tons.

Standing charge per annum = £2549 per vehicle

Running costs = 17p per mile

Driver costs per annum = £8840 per driver

2) Trunking vehicle consists of a 32 ton G.V.W. tractor unit and a 40 ft tandem trailer with a maximum capcity of 20 tons.

Standing charge per annum = £7673 per tractor unit

Standing charge per annum = £3530 per trailer

Running costs = 13.5p per mile

Driver cost per annum = £9360 per driver

8.2

### NOT - COMMON DROPS

### Option 1

455 x 7 ton 40 x Artics 18585 m.p.a.
9 79886 m.p.a.

+ 455 drivers

79886 m.p.a. + 50 drivers

### Option 2

440 x 7 ton 42 x Artics a 17857 m.p.a.a 80636 m.p.a.

+ 440 drivers

+ 53 drivers

### Option 3

436 x 7 ton 41 x Artics 9 17903 m.p.a. 9 79956 m.p.a. + 436 driver + 52 drivers

### Option 4

409 x 7 ton 41 x Artics 0 16898 m.p.a.
0 79719 m.p.a.

+ 409 drivers

79719 m.p.a. + 51 drivers

## COMMON DROPS

### Option 5

@	@	
439 x 7 ton	42 × Artics	

W AI LICS

17838 m.p.a. 80636 m.p.a.

+ 439 drivers + 53 drivers

Option 6

432 x 7 ton @ 41 x Artics @

17572 m.p.a. 79956 m.p.a.

+ 432 drivers + 52 drivers

Option 7

369 × 7 ton 41 × Artics

**@ @** 

15835 m.p.a. 79719 m.p.a.

•

+ 369 drivers + 51 drivers

### 8.3 Costs per Annum

### NOT COMMON DROPS

	NOT COMMON DROPS				
	STANDING	RUNNING	DRIVERS	TOTAL	
Option 1	£ .	£ .	£	£	
455 x 7 ton	1,159,795	1,437,549	4,022,220	6,619,544	
40 x Artics	306,920	431,384	468,000	1,206,304	
40 x Trailers	141,200	-	-	141,200	
				7,967,048	
Option 2					
440 x 7 ton	1,121,560	1,335,704	3,889,600	6,346,864	
42 x Artics	332,2	457,206	496,080	1,275,552	
42 × Trailers	148,260	-	-	148,260	
				7,770,676	
Option 3					
436 x 7 ton	1,11,364	1,326,970	3,854,240	6,292,574	
41 x Artics	314,593	442,556	486,720	1,243,869	
41 x Trailers	144,730	-	-	144,730	
				7,681,173	
Option 4					
409 x 7 ton	1,042,541	1,174,918	3,615,560	5,833,019	
41 x Artics	314,593	441,245	477,360	1,233,198	
41 x Trailers	144,730	-	-	144,730	

7 210 047

### COMMON DROPS

	STANDING	RUNNING	DRIVERS	TOTAL
Option 5	£	£	£	£
439 x 7 ton	1,119,011	1,331,250	3,880,760	6,331,021
42 x Artics	322,266	457,206	496,080	1,275,552
42 x Trailers	148,260	_	-	148,260
				7,754,833
Option 6				
432 x 7 ton	1,101168	1,290,488	3,818,880	6,210,536
41 × Artics	314,593	442,556	486,720	1,243,869
41 x Trailers	144,730	-	-	144,730
				7,599,135
Option 7				
369 x 7 ton	940,581	993,329	3,261.960	5,195,870
41 x Artics	314,593	441,245	477,360	1,233,198
41 x Trailers	144,730	-	-	144,730
				6,573,798

### **EXCLUSIONS**

The terms of reference and the quotation do not allow for any market research on the likely effects of improved quality and availability of fish on its demand pattern. It has been assumed that the SFIA can provide guidance on these matters.

## TERMS OF REFERENCE

1 To design a coordinated range of distribution systems for the nationally movement of fish to meet various selected service service levels

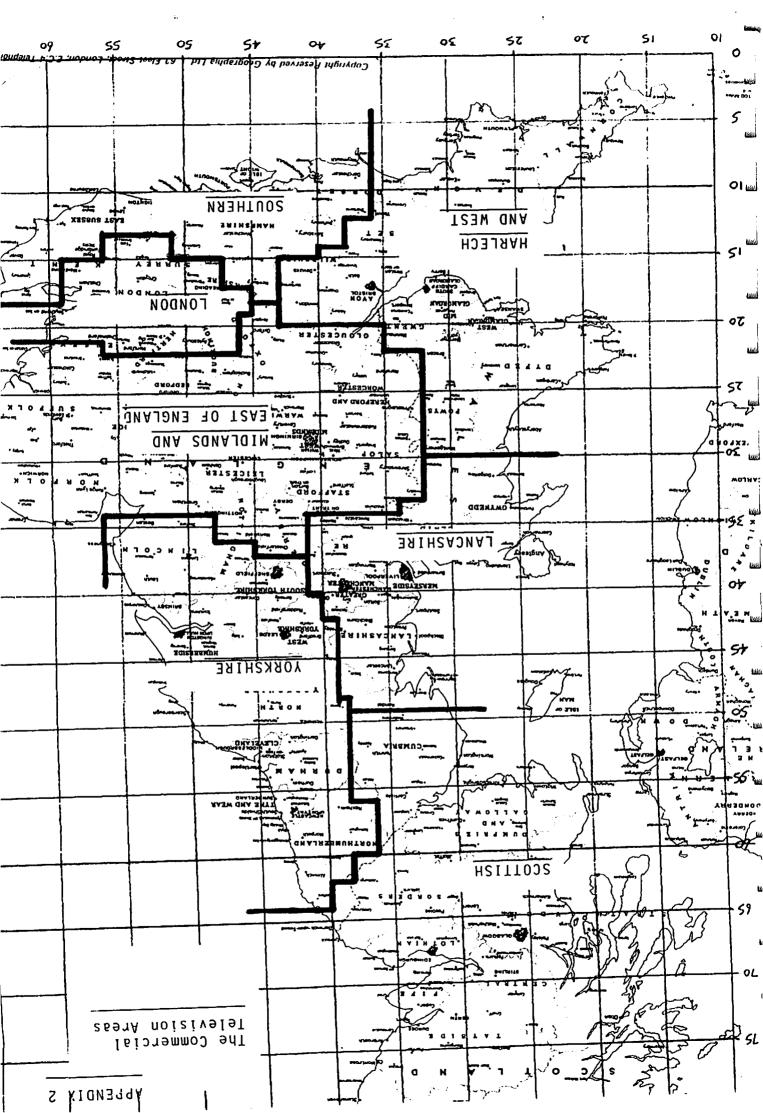
particular vice in this quality of h reference is context handling ference to encompasses not merely transit time but throughout the distribution chain with temperature control. also

- 5 To cost the function. system designed in order to define the cost/service
- 'n throughput levels. The two forecasts could represent the extremes of the pessimistic and optimistic view of demand. Each system would be examined and costed at present demand levels to provide the cost/service profile at and two various forecast

## CONDUCT OF THE STUDY

于 e work plan for the study would cover the following phases:

- television areas. Establishment of the volume of fish currently distributed. Information is available from SFIA records broken down to commercial
- 2 Establishment of the customer profile and drop size. This would require a sample from the actual orders. The GFMA data would form the basis of this but correlation of the data with other ports wou be necessary. would
- М The generation of a demand pattern fro UK deliveries using Consultancy distribution model. Consultancy the BRS
- 4. Discussion with SFIA on:
- the limits variations to f acceptable distribution system design be included.
- 4.2 pessimistic the levels of throughput of throughput to represent an optimistic and
- Ş controlled An examination of the present UK infrastructure warehousing. for temperature
- 9 distribution systems The calculation of the resources considered. required for each of the
- 7. The costing of each system.
- œ Documentation of the results and the presentation of ω report.



### APPENDIX 3

### THE GFMA RUNKING DISTRIBUTIONS

The Grimsby system operates regular trunks to the following destinations  $% \left( 1\right) =\left( 1\right) +\left( 1\right) +\left$ 

- Sheffield

Leeds

- Kendal

- Manchester

- Stoke-on-Trent

- Wrexham

- Exeter

- Bridgwater

- Bristol

- Cardiff

- Poole

- Gloucester

Oxford

- Birmingham

Birmingham

- Dunstable

- Wisbech

- Bury St Edmunds

- Norwich

- Brentford

- Mid Kent

- Southampton

(2 of 3)

C.F.M.A. DUNSTABLE TRAFFIC

<u>975</u>	79	2453	<u>≤78T</u>	_												
0	7	Ţς	9٤	70	0	22	ÞŢ	SZ	0	78	ττ	SŢ	0	ττ	ττ	17.12.82.
L	٤	06	85	۷	τ	9٤	<b>5</b> T	ττ	τ	72	22	۲۷	0	72	۷٦	16.12.82.
9	٤	٤9	<b>ረ</b> ቱ	0	٤	50	18	Z	٤	82	٤٦	7	τ	77	91	15.12.82.
75	τ	77	07	77	τ	4٦	75	4٦	2	۷٢	ττ	72	0	6	75	14.12.82.
22	2	79	TÞ	81	٤	ST	٤٢	τ	0	SŢ	75	٤	٤	SS	91	13.12.82.
	_	26		, -	-	<b>L</b> T	T.T.	0.7	7	<b>+7</b>	OT	0	0	ÞΙ	ττ	10.12.82.
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52	Z	85	77	54	2	55	ST	Ţ	2	56	JS	0	٤	20	Τt	.28.12.62
カ乙	Z	25	TÞ	6	۷	38	9τ	75	τ	50	75	٤	0	ÞΤ	٤٦	8,12,82
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τ	τ	67	TÞ	Z	2	ÞΤ	75	τ	2	50	91	56	0	ÞΤ	٤٦	.28.21.5
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<b>4</b> T	τ	58	<u></u>	78	Z	56	72	sτ	2	Þ٤	SŢ	στ	0	57	56	1.12.82.
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## G.F.M.A. Dunstable Traffic

Average weight per drop	l cwt (	o qrs	14 lbs	Route 797
Average weight per drop	l cwt 2	2 qrs	20 lbs	Route 798
Average weight per drop	1 cwt 2	2 qrs	10 lbs	Route 799
Average number of drops per day	16.35			Route 797
Average number of drops per day	14.18			Route 798
Average number of drops per day	14.00			Route 799
Average load per day	18 cwt	l qr	24 lbs	Route 797
Average load per day	21 cwt	3 qrs	7 lbs	Route 798
Average load per day	22 cwt	1 qrs	4 lbs	Route 799

# The Whole of the Sample Data Used to determine GFMA Drop Size

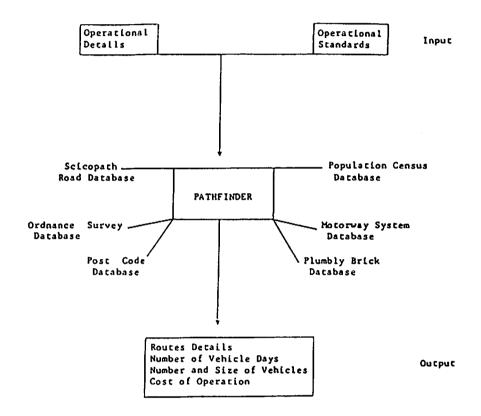
# GFMA DUNSTABLE TRAFFIC

	Ro	oute Weig				oute Weigh		}		oute Veigh			Total	l		
Date	Drops	Cwt	Qr	lbs_	Drops	Cwt	Qr	lbs	Drops	cwt	Qr	lbs	Drops	Cwt	Qr	lbs
25.10.82.	20	27	2	2	13	21	1	13	19	28	1	17	52	69	1	4
26.10.82.	21	1.7	. 2	18	20	24	2	21	17	25	2	6	58	67	3	17
27.10.82	21	22	1	26	13	20	1	17	19	20	3	23	53	63	3	0
28.10.8.	19	27	2	12	18	32	1	4	19	29	0	0	53	89	0	8
29.10.82.	16	17	0	3	18	21	1	26	16	20	3	16	50	58	1	21
1.11.82.	20	23	0	6	10	15	3	24	14	23	1	24	44	62	1	26
2.11.82.	13	12	2	20	13	21	0	23	12	18	1	21	38	52	1	10
3.11.82.	19	17	0	23	16	20	2	7	20	27	1	3	55	65	2	5
4.11.82.	17	21	2	20	16	23	3	2	19	27	1	7	52	72	3	1
5.11.82.	13	16	1	25	13	21	1	4	15	18	2	10	41	48	1	8
8.11.82	19	25	3	1	15	22	2	11	17	22	0	12	51	64	1	24
9.11.82.	17	14	0	2	11	13	3	7	12	19	0	22	40	47	0	3
10.11.82.	16	17	0	9	14	17	2	10	18	21	1	12	48	52	0	3
11.11.82	14	19	3	24	14	25	0	10	14	21	3	15	42	62	0	1
12.11.82.	11	9	3	1	15	18	3	6	12	13	1	18	38	43	3	25
15.11.82.	16	18	2	2	14	22	1	27	13	18	1	20	47	50	1	00
16.11.82.		11	2	11	15	16		15	12	14	6	21	43 42	59	1	20
17.11.82.		16		18	12	18	1	21	14	20	2	27		42	2	19
18.11.82.		23	1	8	16	22	3	25	17	25	3	10	42 50	55	2	10
19.11.82.		10	1	16	15	2i	1	4	10	15	0	17	37	72 40	0	15
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22.11.82.	16	18	1	23	12	16	0	23	11	19	0	22	39	53	3	12
23.11.82.	19	13	1	25	14	17	2	24	14	19	1	18	47	49	2	11
24.11.82.	18	22	3	14	17	28	2	15	20	15	1	23	55	66	3	24
25.11.82.	13	19	0	11	16	25	1	4	17	34	0	11	46	78	1	26
26.11.82.	14	15	0	25	13	21	1	26	10	11	3	27	37 1153	4 <u>8</u> 1475	<u>2</u> 35	<u>22</u> 326

## PATHFINDER

### WHAT IS PATHFINDER?

BRS Pathfinder is a Distribution Analysis Model which utilises a number of support databases to enable a wide variety of potential applications. A brief schematic showing these elements is given below.



BRS Pathfinder owes its origins as a strategic planning tool to the early 1970's when it was designed to assist in the efficient operation of the BRS Distribution activity.

Since that time it has evolved on two fronts - internally in the design of a wide range of distribution systems and externally through the work of BRS Consultancy Service in solving various problems in a number of different industries.

Throughout all of these applications, the emphasis with Pathfinder is that it produces practical solutions. The advantage of close development within a transport company is that solutions are very soon tested and accountability is high.

Throughout the years, Pathfinder has been continually developed to maintain and increase the confidence of operational managers within BRS and the remainder of industry.

Some projects in which Pathfinder has been used are:

- A nationwide study for one of the 'big six' brewers to provide options for running separately their home sales fleet. This involved systematically varying depot location, delivery areas and operating standards.
- 2. A nationwide study for a tailoring chain in which a single depot (North of England) location was compared to a regional stockholding system of four depots. Variations were also made in the frequency of deliveries per week to assess the effect on fleet size.
- 3. An investigation of the distribution activity of a major food producer in the London area. Pathfinder was used to produce a comparison between nominated day and random deliveries from each of two potential depot locations.
- 4. A study into the distribution of cigarettes and tobacco products in the North West of England. This study was to determine whether the operation was best served from one depot in Manchester or also from a second depot in Liverpool.
- 5. A study for a High Street durables chain into whether, given vehicle access restrictions on some branches economies could be made by using articulated vehicles and 40' trailers rather than smaller distribution vans.
- 6. A study for a major brewer into the rationalisation of their distribution operation in the South East from seven small depots into two strategically located depots. This study made direct use of the brewer's sales data in a Plumbly Brick form.

### How does Pathfinder work?

Pathfinder is sufficiently flexible to allow its use to solve a full range of problems. The precise way in which it is used depends on:

- the amount of available information concerning the user's operation.
- ii) the level of accuracy required of the solution.

For instance, Pathfinder may be in a situation where the only available information is total throughput and average drop size. This is often the case where a new product is introduced into a large area having been test marketed in a different area.

In such a case, Pathfinder Datahandler is used which calls into service the Population Census Database. The model then spreads throughput and drops in standard Ordnance Survey Grid squares across the delivery area according to one of four different population characteristics. Pathfinder itself then consideres this as input to the model.

Used in this way, Pathfinder is a very fast and inexpensive method of strategic planning, particularly, as there is very little time involved in data collection and preparation.

At the other extreme, a lot of information may be available concerning the user's operation and he may require a detailed examination. In this case, Pathfinder is able to use details of each individual customer such as: drop size, order frequency, early closing times, delivery problems, vehicle access problems etc.

Used in this way, the output details each individual customer on the routes created by the model.

In between these two extremes there are a number of ways in which Pathfinder may be used. For instance, if it is known that 6 tons per week of a product is delivered in 35 drops in Leicester then that information may be input for that individual grid square without needing to know about each of the thirty-five drops.

### The Model Components

Pathfinder

The central core of the model which assesses the level of work, produces routes, allocates routes to vehicles, schedules vehicles and costs the operation.

Datahandler

Spreads the work within the delivery area according to the population distribution within the area.

Population Census

Used by Datahandler and contains, for every Ordnance Survey 10 kilometre grid square in Britain: Male population, Female population, Total population and number of Households.

Ordnance Survey Database Contains details of each 10 kilometre grid square in Britain. Information held is land occupancy and ease of travel through that square. The latter is used in conjunction with user-defined speed parameters.

Scicopath Road Database A database of 6,500 road junctions and 20,000 road links covering British roads down to B road level.

Motorway System Database The British motorway system called in to supplement the simple Pathfinder distance calculation when Scicopath is not being used

Plumbly Brick Database A database containing the proportion of plumbly bricks falling within each 10 kilometre grid square in Britain. This facilitates a quick and inexpensive conversion of a widely used management tool.

Postal Code Database A database containing the Ordnance Survey grid reference of Postal Districts in Britain.

## What can Pathfinder do?

Whilst Pathfinder may be used at a very simple level with only basic operational details it is possible to carry out detailed investigations by examining and varying over eighty different control parameters.

Examples of some of these parameters is given below along with some of the details output by the model.

### Input Parameters

Depot location, number and size of drops
Number and size of collections
Distribution speeds, Trucking speeds
Vehicle size, Shift times, Multi-day trips
Utilisation levels, Fixed and variable
delivery times, Length of working week,
Length of working year, Number of trips
in a day, Turnaround time in a depot,
Vehicle costings, Driver costs, Early
closing time, Vehicle access problems,
Order frequency.

### Output Details

Total throughput and number of drops and collections, Total mileage, Total time, Individual route details, Schedules of vehicles, Total standing charge, Total running costs, Total overnight costs
Number of vehicles of each specified size.

## AN EXAMPLE OF A PATHFINDER PRINTOUT

The following printout shows the results of a sample PATHFINDER run. This particular run shows the delivery pattern generated for the Option 6 (i.e. Grimsby + South West + Scottish) deliveries to the area serviced from Sheffield depot.

All the results apply to an average week and show tonnages, number of calls, miles travelled and time for each route run during the week

```
HOMAG
                                                    6
                                             GEMA + SW + SCOT.
6 XQT PEROATARUN
              BRSL PATHFINDER DATAHANDLER
              DESIGNED BY BRITISH ROAD SERVICES CONSULTANCY SERVICE
     ARE YOU USING INDIVIDUAL CUSTOMER DATA?
12 SUPPLY ELLE NAME FOR DATA
     HOW MANY RECORDS HAVE BEEN WRITTEN ON FILE?
     BOTTOTHE TOTINPUT DATA TO THE FIEL,
     SPECIFY AREA INFORMATION
    INECRMATION ON 34 INPUTS FOUND.
     TOTAL SQUARES IN THE AREA
                  295 . QUANTITY OF GOODS
   NOS OF CALUS.
                                              25.07
     FILE FOR FLEET SIZING MODEL COMPLETE
20 PROGRAM END
              LOCAL DISTRIBUTION ANALYSIS
             DESIGNED BY BRITISH ROAD SERVICES CONSULTANCY SERVICE
              TRIS VERSION RELEASED NOVEMBER 1981
          ENTER DATA NOW
     43.6,38.6
     0.550 - 30 - 25 - 20 - 15 - 12
          35,30,25,20,15
     VEHS -15-0 23-5
          5,180
     DELI
     TIME 8,0,8
          500,1
     2 DAY
     YAWM
     SHED
          1, 5, 8, 1, 1
    MARS
     STOP
```

SHIEFFIELD AREA

## DATA SUMMARY

### 1. GRID SIZE SPECIFICATION

THE LENGTH OF A SQUARE IS 6.214 MILES THE NUMBER OF SQUARES IS

2. DEPOT LOCATION

TIME RESTRICTIONS

8.00 HOURS THE MAXIMUM TIME AVAILABLE FOR DISTRIBUTION IS THE MAXIMUM TIME FROM FIRST TO LAST CALL IS 8.00 HOURS THE MAXIMUM TIME FROM START TO LAST CALL IS 8.00 HOURS 8.00 HOURS THE MAXIMUM DRIVING TIME AVAILABLE IS

UTILISATIONS

THE VEHICLE LOAD UTILISATION SOUGHT IS 85. PERCENT THE VEHICLE TIME UTILISATION SOUGHT IS. 85-PERCENT OF A SHIFT

DE MORE THAN ONE DAY

THE MINIMUM MILEAGE PRIOR TO CONSIDERING ANOTHER SHIFT TIME DEDUCTED FROM SUBSEQUENT SHIFTS IS

UNLOADING TIMES

38 FIXED TIME PER DELIVERY IS 140 TE THE VARIABLE TIME IS 180.00 MINUTES PERTUNIT OF COMMODITY

FIRET SPECIFICATION

· [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [ ] · [

TUO THEIN TWARRAW OT THIRE A MI THE LEGHT OUT

1.00 HOURS TURNAROUND TIME IN DEPOT

8 - KEY TO EIGURES IN GRID OF INPUT DATA

10 IN EACH SQUARE FIGURES REFER TO:

NUMBER OF DELIVERY CALLS

12 QUANTITY OF GOODS TO BE DELIVERED

DISTRIBUTION SPEED RATING

LAND RATING

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5 10 IN EACH SQUARE FIGURES REFER TO:

SCALED NUMBER OF DELIVERY CALLS

SCALED QUANTITY OF GOODS TO BE DECIVERED

TIME (IN HOURS) TO COMPLETE WORK IN SQUARE

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28

30 🚆 💯

	1	2	3	4	5 	6	7
1							5 * .40 *
2	** ** * * * * * * * * * *	± 5 4 .23 4	. 27	24 2.04 9.29	1.12		
3	**************************************	原 <sub>療養</sub>	* 3 * .23 * 1.11	25 2,11 9,33	2.24	* 8 * •66 * 3.01	* 5 * * .40 * * 1.37 *
4	*	1 .06 * .27	_	* 62 * 5.26 * 23.16	* 15 • 1.32 • 5.68	* 7 * .61 * 2.76	* 2 * * 15 * * 37 *
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INPUT DATA SUMMARY

TOTAL GOODS TO BE DELIVERED TOTAL DELIVERIES TO BE MADE NO. OF SQUARES CONTAINING WORK

25.0 295 33

16 = -----

h -- =

18

24

. ......

, 34

40

44

18

**3**92 <u>12 12 1</u> -

### ROUTE STATISTICS

		•-	and the second of the second second second		
NO. TIME	GOODS	MILES CALL	\$	(1,1)	
1 7.9	4 4	99.0 13	(47,39)	(47,40)	(47,41)
14 7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	- F. O	109.4 12	96 6 AST A	(47,37)	(48,35
3 7.8	1.2	72.0 13	(45,36)		
7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	1.2	68.0 14 63.5 14	(45,37)		
16. T. 8.		58.915			
7 8.0	1.3	77.1 16	(44,40)		(45,35) "(417,403
20 <u> </u>	1.3	63.1 16	(42,38)	(41,3B)	(41,37)
**************************************	1.5	51.1 <u></u>	(43,40	) (4 4 , 37 <del>-).</del>	(43,37)
11 7.8	1.4	54.00 17		F (44, 40)	(43,43
m 13 7.9	1.6	32.1 18	(44,39		
2 15 7.9		46.0 1 <u>1</u>		<b>万</b> (44,39) )	<u> </u>
29.	<b>= 1.6</b>	19.7			
17 8.0	1.6	20.2	(43,38		
303030300	<del>三</del>	12.1	(43,38	)	andr u.
	O TAL C				4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4

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### TOTALS.

GOODS = 25.0

MILES = 1000.2

DROPS = 295

TIME = 144.5

ROUTES = 19

1 34

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60 = 2.0

11 IL. TOTAL VEHICLE VEHICLE NUMBERS TIME 7 15 6 19 18 7 17 73.56 2 - 3 - 4 39.4 26.1 97.63 55.24

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# TRUNKING TO BILLINGSGATE

Ex Grimsby

(2 trunks/night)

each:

16.7 tons, 360 miles

Ex South West Ports

**E**\_\_\_\_

(1 trunk/night)

7.4 tons,

420 miles (2 drivers + 2 vehicles c/o Landon)

Ex Scottish Ports

(2 trunks/night)

each:

980 miles

14.1 tons,

(4 drivers)

(Drivers based Aberdeen, Newcastle, London) 3 vehicles using changeovers

## APPENDIX 8

# EX GRIMSBY

ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
1.	Birmingham Nottingham	9.4 5.2	260	
2.	Mid-Kent Dunstable	7.8 2.8	420	(2 drivers) Lincoln
3.	Leeds Manchester Kendal Wrexham Sheffield	4.8 4.0 0.6 1.8 4.2	443	(2 drivers (+ 2 vehicles c/ Lancaster)
4.	Leeds Manchester Stoke	8.0 8.0 1.8	264	
5.	Norwich Bury St Edmunds Wisbech	1.4 3.2 1.6	279	
6.	Bristol Cardiff Oxford	4.8 7.4 1.4	524	(2 drivers) Banbury
7.	Gloucester Bridgwater Exeter	1.6 1.0 4.8	584	(2 drivers) (+2 vehicles c/o Exeter
8.	Southampton Brentford Poole	10.2 6.8 2.6	531	(2 drivers) Northamptom

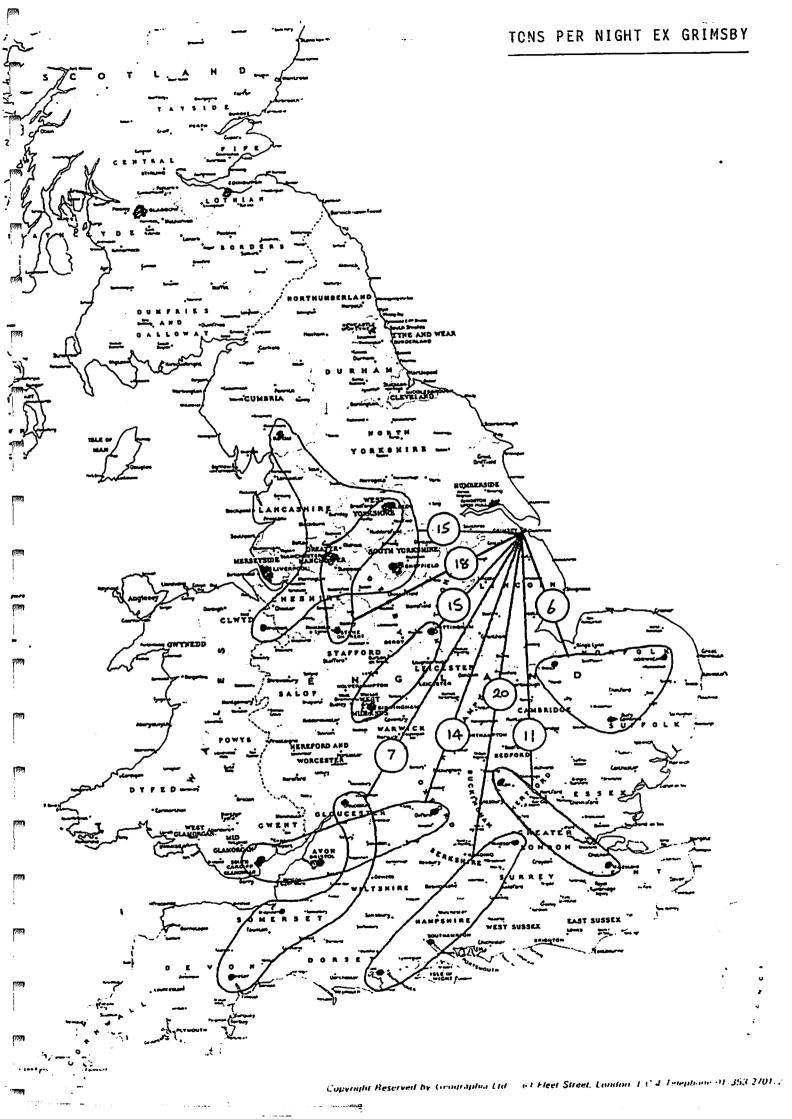
## EX SOUTH WEST PORTS

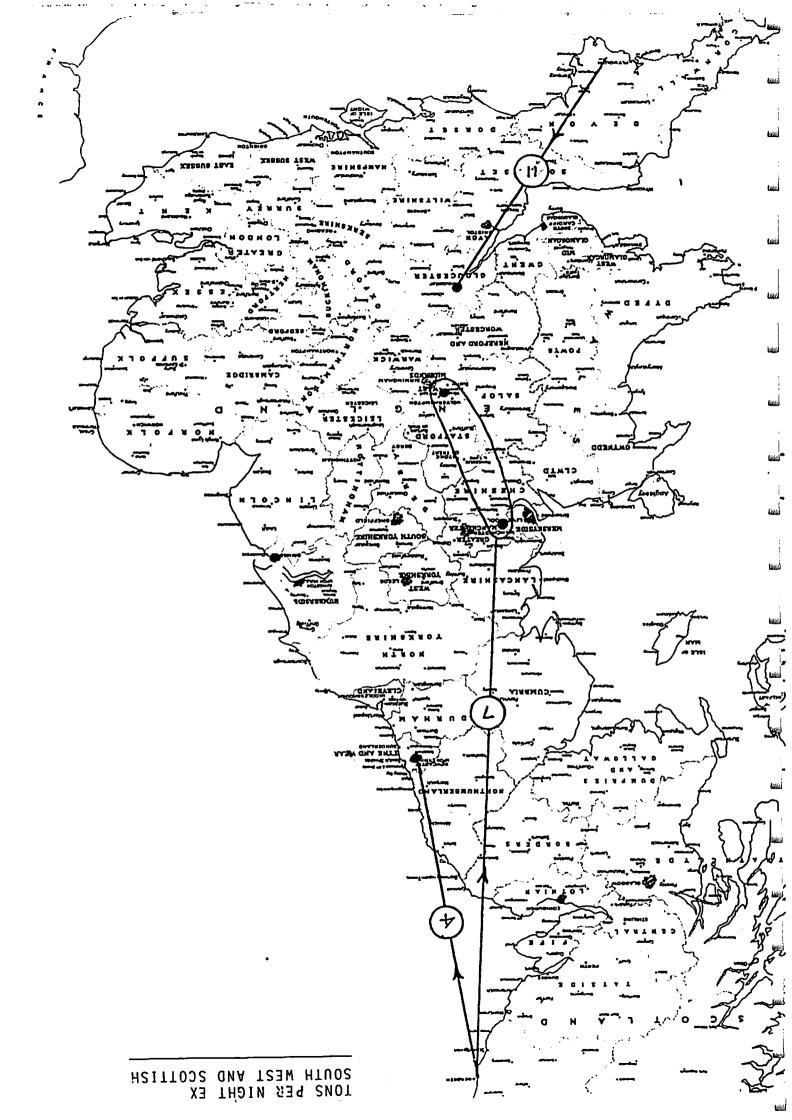
ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
9.	Gloucester	11.2	306	Gloucester

# EX SCOTTISH PORTS

ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
10.	Newcastle	4.2	440	(2 drivers) 2 vehicles) c/o N'castle
11.	Haydock Bilston	3.4 3.4	816	(3 drivers) + 2 vehicles)

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		EX GRIMSBY		
ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
1.	Birmingham Nottingham	10.8 6.0	260	
2.	Mid-Kent Dunstable	8.6 3.2	420	(2 drivers) Lincoln
3.	Leeds Manchester Kendal Wrexham Sheffield	4.8 6.0 0.6 2.0 4.2	443	(2 drivers) (+ 2 vehicles) c/o Lancaster
4.	Leeds Manchester Stoke	8.0 8.0 2.0	264	
5.	Norwich Bury St Edmunds Wisbech	1.4 3.6 1.8	279	
6.	Bristol Cardiff Oxford	4.8	524	(2 drivers) Banbury
7.	Gloucester Bridgwater Exeter	1.6 1.0 4.8	584	(2 drivers) (+ 2 vehicles) c/o Exeter
8.	Southampton Brentford Poole	10.2 6.8 2.6	531	(2drivers) Northampton
	EX SO	UTH WEST PORTS		

TONS/NIGHT

11.2

MILES/NIGHT

306

OPERATIONAL DEPOTS

Gloucester

ROUTE

9

DEPOTS SERVED

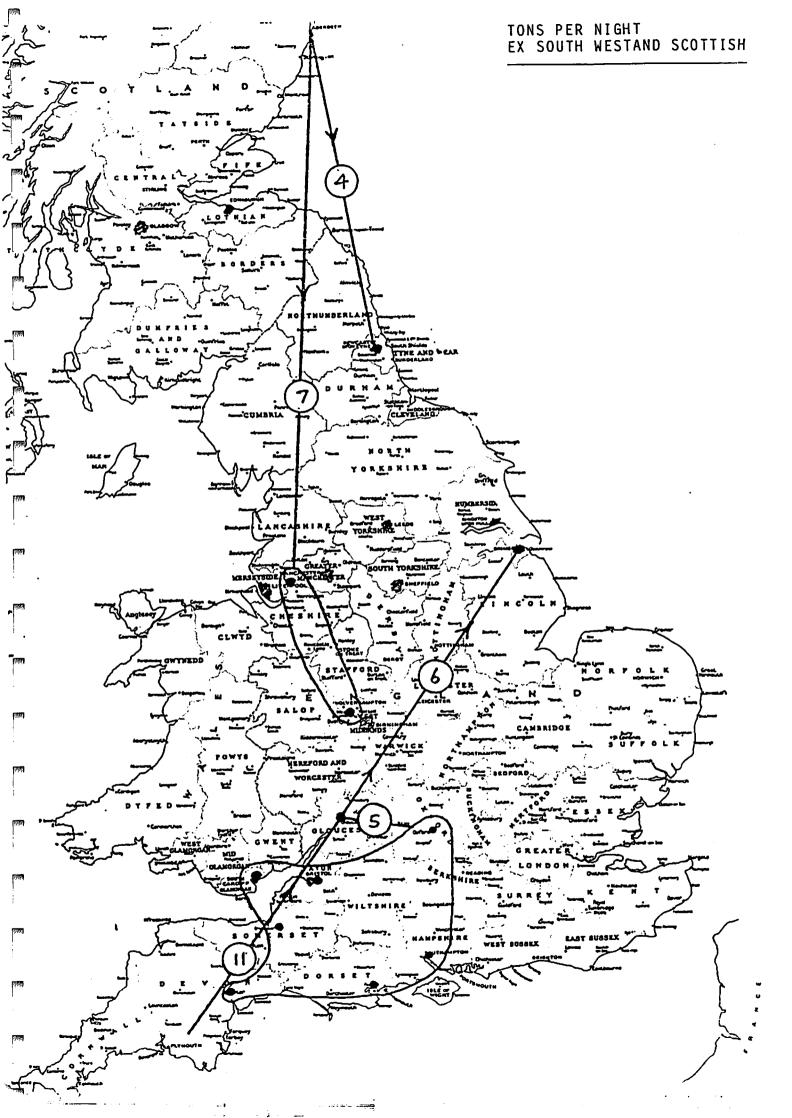
Gloucester

# EX GLOUCESTER

ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
10.	Grimsby	6.0	360	Gloucester
11.	Cardiff Bristol Bridgwater Exeter Poole Southampton Oxford	1.0 0.6 0.2 1.2 0.4 1.4	406	(2 drivers) Exeter

# EX SCOTTISH PORTS

ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
12	Newcastle	4.2	440	(2 drivers + 2 vehicles c/o N'castle
13.	Haydock	3.4	816	(3 drivers) 2 vheicles)
	Bilston	3.4		c/o Preston



## APPENDIX 10

## EX GRIMSBY

ROUTE DEPOTS SEF	RVICED TONS/NIGHT	MILES/NIGH	T OPERATIONAL DEPOTS
l. Birminghan Nottinghan		260	
2. Mid-Kent Dunstable	8.6 3.2	420	(2 drivers) Lincoln
3. Leeds	15.6	142	
4. Mancheste Stoke	r 16.2 2.4	259	
5. Kendal Wrexham Sheffield	0.8 2.6 5.0	388	(2 drivers + 2 vehicles) c/o Lincoln
6. Norwich Bury St E Wisbech	1.4 dmunds 3.6 1.8	279	
7. Bristol Cardiff Oxford	4.8 7.4 1.4	524	(2 drivers) Banbury
8. Glouceste Bridgwate Exeter		584	(2 drivers) + 2 vehicles) c/o Exeter
9. Southampt Brentford Poole	an 10.2 6.8 2.6	531	(2 drivers) Northampton

# EX SOUTH WEST PORTS

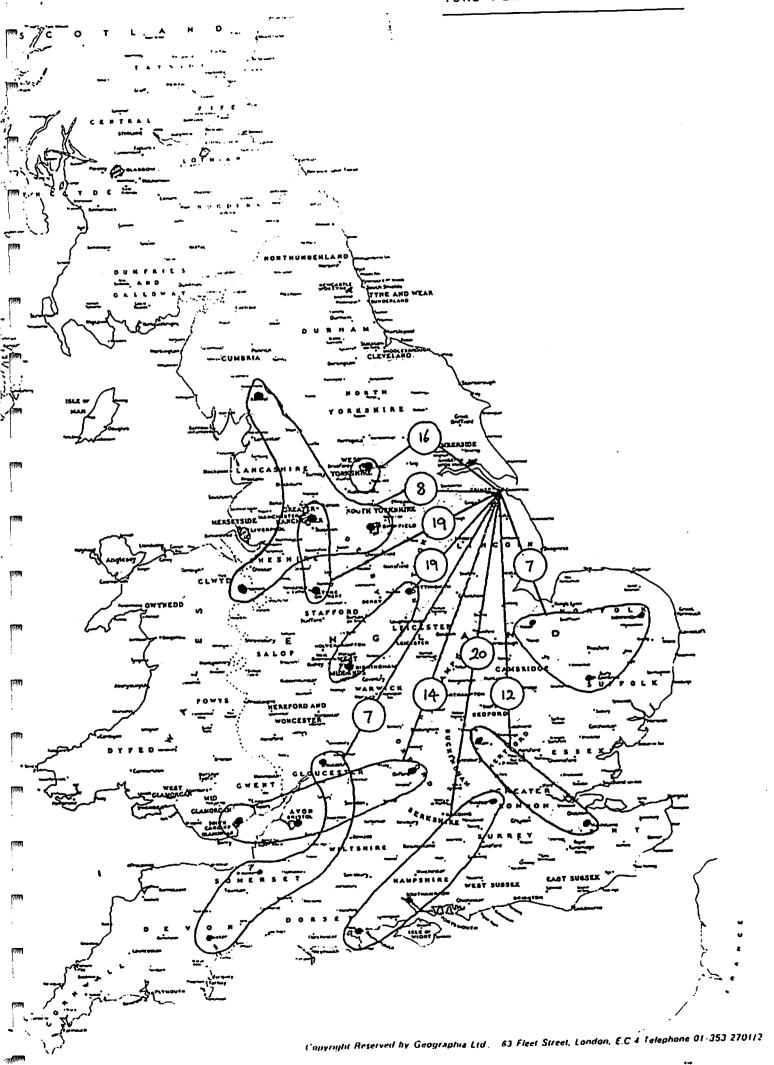
ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
10.	Gloucester	11.2	306	Gloucester

# EX GLOUCESTER

ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
11.	Grimsby	6.0	360	Gloucester
12.	Cardiff Bristol Bridgwater Exeter Poole Southampton Oxford	1.0 0.6 0.6 1.2 0.4 1.4	405	(2 drivers) Exeter

## EX SCOTTISH PORTS

ROUTE	DEPOTS SERVED	TONS/NIGHT	MILES/NIGHT	OPERATIONAL DEPOT
13.	Grimsby	11.0	740	(3 drivers + 2 vehicles) c/o N'castle



### EXAPLANATION OF PATHFINDER PRINTOUT

The following explanation takes as its basis the Pathfinder output from the Sheffield run of option 6, which is the first printout in the computer binder and also the example in Appendix 6 of the report. However the following comments can also be applied to the other Pathfinder output.

NOTE: Paragraphs (III) to (XX) refer to the red numbers on the computer printout for the Sheffield area.

- I) Prior to the Pathfinder run the total tonnage and drops in the Yorkshire TV area have been spread across the grid squares in the area according to population.
- II) The Sheffield depot distribution area has been defined as shown on map 1.
- III) The Datahandler program is used to "pull off" the drops and tonnage in the Yorkshire TV area that fall within the Sheffield distribution area.
- IV) The Pathfinder program is then started and information is input concerning depot location, vehicle size etc.
- V) A summary of the information is then given.
- VI) The depot location for Sheffield is 43.6, 38.8.
- VII) The length of a shift is restricted to 8 hours.
- VIII) The model will accept a route which carries more than 85% of the maximum vehicle-capacity and which has run for more than 85% of a shift.
- IX) If a route runs for more than 500 miles and carries less than 85% of a full load, but has exceeded 85% of a shift, the model will consider extending the route into a second shift. (Note: a high mileage such as 500 prevents routes of more than one shift, unless they are absolutely necessary).
- XX) 5 minutes is added to the route time for each drop. A time of 180 minutes is also allowed for unloading each ton of fish.
- XI) There is one type of vehicle with a capacity of 3.5 tons. The model may use any number of these vehicles to carry out the distribution.
- XII) Each 10Km grid square throughout the country has a rating between 1 and 5 for distribution within the square and trunking through the square. Speeds are input and allocated to each rating.

There is also a motorway database which is used in conjunction with trunking and distribution speeds to calculate travelling times and distances.

- XIII) There are no barriers (such as new estuaries) within the Sheffield area.
- XIV) The drops and tons are to remain as they are and not to be scaled up or down. The model will work on the basis of a 5 day week.
- XV) The routes will be scheduled over a week allowing 1 hour turnaround time between routes.
- XVI) Two plans are printed showing certain information about each grid square in the area under consideration.
- XVII) A Summary of the total tons and drops within the area is printed.
- XVIII) The model now creates routes based on the demand data (tons and drops per grid square) and parameters explained above.

The output shows for each route:

Route No

Route time (in hours)

Goods carried (in tons)

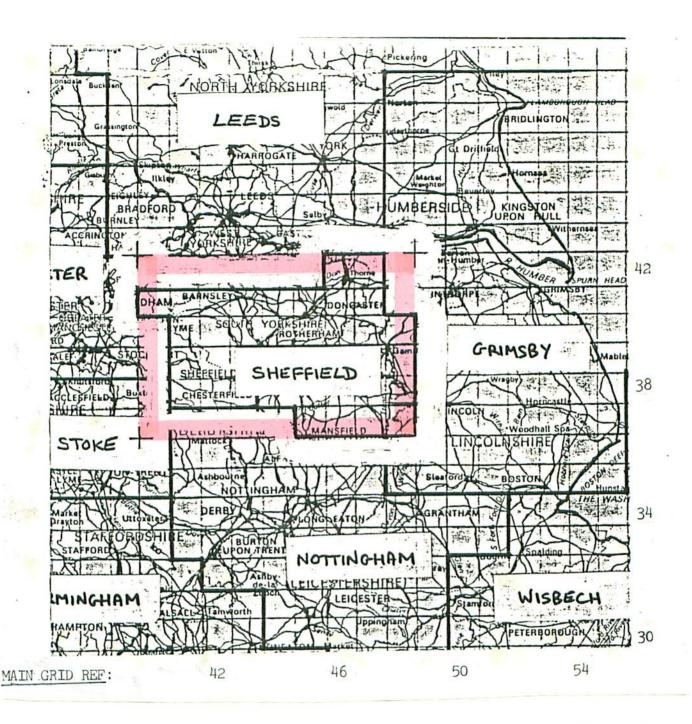
Miles travelled

Calls made ie number of drops on route

10Km grid squares visited

- XIX) Totals are printed which form the basis for the output statistics shown in Appendix 12 of the report.
- XX) The routes are scheduled over a week to show the number of vehicles required (4 in this case).

AC/yh 3.2.84.



NOTE: On computer print outs, the area references may be given in the form of MAIN GRID numbers (East, North) or by reference (East, South) to the square at the North-West corner of the rectangle which incorporates all grid squares in the region under review. Thus grid square 1,1 (Sheffield Area) is at position 40,42 on the map above and grid square 9,6 is at position 48,37.

111)

DESIGNED BY BRITISH ROAD SERVICES CONSULTANCY SERVICE

SHEFFIED

ARE YOU USING INDIVIDUAL CUSTOMER DATA? SUPPLY FILE NAME FOR DATA HOW MANY RECORDS HAVE BEEN WRITTEN ON FILE? DO YOU WISH TO INPUT DATA TO THE FILE. SPECIFY AREA INFORMATION INFORMATION ON: 34 INPUTS FOUND.
TOTAL SAUARES IN THE AREA 38
NO. OF CALLS 295, QUANTITY OF GCODS
FILE FOR FLEET SIZING MODEL COMPLETE 25.07 PROGRAM END

#### SXGT P\*F.RUN

BRS PATHFINDER -----------LOCAL DISTRIBUTION ANALYSIS MODEL -----DESIGNED BY BRITISH ROAD SERVICES CONSULTANCY SERVICE THIS VERSION RELEASED NOVEMBER 1981

DATE : 15/ 9/83/ TIME : 17:22:54:

IV). ENTER DATA NOW OPTS 0,0,0,0,1,130 DEPO 43.5,38.6 DSP0 30,25,20,15,12 TSPD 35,30,25,20,15 VEHS 1,0,3.5 DELI 5,136 TIME 3,5,8 20AY 500,1 FILE MAAY 45 SCAL 1,1,5 SmED 1,5,6,1,1 MAPS

STOP

**v**·)

×)

## DATA SUMMARY

1. GRID SIZE SPECIFICATION

THE LENGTH OF A SQUARE IS 6.214 MILES THE NUMBER OF SQUARES IS 9 x 5

VI) 2. DEPOT LOCATION

( 43.60, 38.80) WHERE ( 46.00, 42.00) IS THE NORTH-MEST CORNER

VII) 3. TIME RESTRICTIONS

THE MAXIMUM TIME AVAILABLE FOR DISTRIBUTION IS 8.00 HOURS THE MAXIMUM TIME FROM FIRST TO LAST CALL IS 8.00 HOURS THE MAXIMUM TIME FROM START TO LAST CALL IS 2.00 HOURS THE MAXIMUM DRIVING TIME AVAILABLE IS 8.00 HOURS

Ju). . UTILISATIONS

THE VEHICLE LOAD UTILISATION SOUGHT IS 85. PERCENT
THE VEHICLE TIME UTILISATION SOUGHT IS 85. PERCENT OF A SHIFT

5. TRIPS OF MORE THAN ONE DAY

THE MINIMUM MILEAGE PRIOR TO CONSIDERING ANOTHER SHIFT IS 500.0

THE TIME DEDUCTED FROM SUBSEQUENT SHIFTS IS 1.00 HOURS

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C. UNLOADING TIMES

THE FIXED TIME PER DELIVERY IS 5.00 MINUTES
THE VARIABLE TIME IS 180.00 MINUTES PER UNIT OF COMMODITY

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NUMBER VEHICLE SIZE
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\*\*\* MEANS AN UNLIMITED NUMBER

XII). .. SPEEDS

SPEED 1 2 3 4 5
DISTRIBUTION 3C.0 25.0 2C.0 15.0 12.0
TRUNK 35.0 30.6 25.0 20.0 15.0
MOTORWAY 45.0

xIII). 7. BARRIERS

NO BARRIERS STATED

10. WORK GENERATION

SCALING FACTORS FOR CONVERTING INPUT DATA TO PROBLEM DATA QUANTITY OF DELIVERY GOODS FACTOR IS 1.000
NUMBER OF DELIVERY CALLS FACTOR IS 1.000
NUMBER OF DAYS DATA BEING USED 5

M) 11. VEHICLE SCHEDULING

SCHEDULING OPTION 1 IN FORCE

5 DAYS WORK TO BE SCHEDULED

6.00 HOURS WORKED IN A SHIFT

1.00 HOURS TURNAROUND TIME IN DEPOT

1.00 HOURS LEFT IN A SHIFT TO WARRANT NIGHT OUT

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•	1	2 ~	3 .	4	5	<u> </u>	7	3	;
1 .			•	1 I	# 1 <b>*</b> 1	* :	4 (4)	• 1 • .05	• •
•	1 .	5	2 1	. j	± 1 ;	• 1	<u>-</u>	* 1	1
2 *		•	27	2.04	* 13 * 1. <sub>1</sub> 2 * 2	<b>*</b> 1.63		•	•
4 4	1 .	1 1	1 1	4 :	<b>4</b> 1 :	• 4	• 2	• 1. • 1	1
3 •	1		23 1	2.11	± 2.24 :		•	•	• •
*	2 ,	1	· Ž ·	2 :	* 3	• Ž		* 1.	2
4 .		.06	14 -	5.25	* 15 * 1.32	_	<b>1</b> 5	+ 19	<u> </u>
*	2	<u> </u>	• 1 :	5	• 1	<b>4</b> 1	. 1	* <u>2</u> * 1	* 3 *
5 *	•	07			. 77	• .54	A .37	•	•
*	2	1 1	1 1		• 2	* 3	• 1	• 1	2
6	# # # # # # # # # # # # # # # # #			,			* .25		* 1 * .09 *
•	1	1	2	2	* 1 ·	• 4 • 3 • 1	* 2 * 2 * 1	* • 1	* 1 * * 1 *

and the state of t		
XI) KEY TO FIGURES IN GRID OF INPUT DATA		
IN EACH SQUARE FIGURES REFER TO :	 _	

HUMBER OF DELIVERY CALLS
GUANTITY OF GOODS TO BE DELIVERED DISTRIBUTION SPEED RATING TRUNKING SPEED RATING LAND RATING

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X411)

INPUT DATA SUMMARY

25.0 STAL DELIVERED OF SCOOD STORE STATE S

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	٠0.	TIME	24002	MILES	CALLS	(I,I)
	1	7.9	1.1	99.0	13	(47,39) (47,40) (47,41) (46,41) (46,40)
	2	7.7	1.0	109.4	12	/// 773
	3	7.9	1.2	72.0	13	(46,37) (47,37) (43,35) (48,33) (47,38)
	4	5.0	1.2	68.0	14	(45,36) (45,36)
	Ś	7.7	1.2			(45,40) (45,40)
	1			63.5	14	(45,37) (45,36)
	· ·	7.8	1.3	· 5 <b>£.9</b>	15	(45,39) (45,40)
_	′	8.0	1.3	77.1	16	(44,40) (45,39) (45,33) (45,33)
	5	7.5	1.3	67.5	15	
	•	ε.0	1.3	62.1	1 દ	// 7 705 //4 705
	10	7.8	1.4	51.1	16	
	11	7.8	1.4	39.9	17	(44,38) (44,37) (43,37)
	12	7.8	1.4			(43,40)
	13	7.9		54.0	16	(44,39) (44,40) (43,40)
			1.6	32.1	18	(44,39)
	14	7.9	1.5	46.0	15	(44,38) (44,37) (43,37)
	15	7.9	1.6	26.4	20	(43,39)
	15	7.8	1.6	19.7	18	(43,38)
	17	8.0	1.6	20.2	19	(43,38)
	13	8.0	1.6	20.2	19 -	(43,38)
	19	2.9	• 5	12.1	6	
	• •		• •	14.1	C	(43,38)
(IX)		TOT	ALS			

(45,3

GOODS = 25.0
MILES = 1000.2
DROPS = 275
TIME = 144.5
ROUTES = 17

VEHICLE SCHEDULES - METHOD 1

======

VEHICLL CLASS		. E		R S	UTE	NUME	ERS				•	TOTAL	UTIL.
7	3	13	1	1	/	14	/	15 5	/	12	1	39.4	99 .91 93.56 97.63 55.24

ECLT F\*F.DATARUN BRSL PATHFINDER DATAHANDLER

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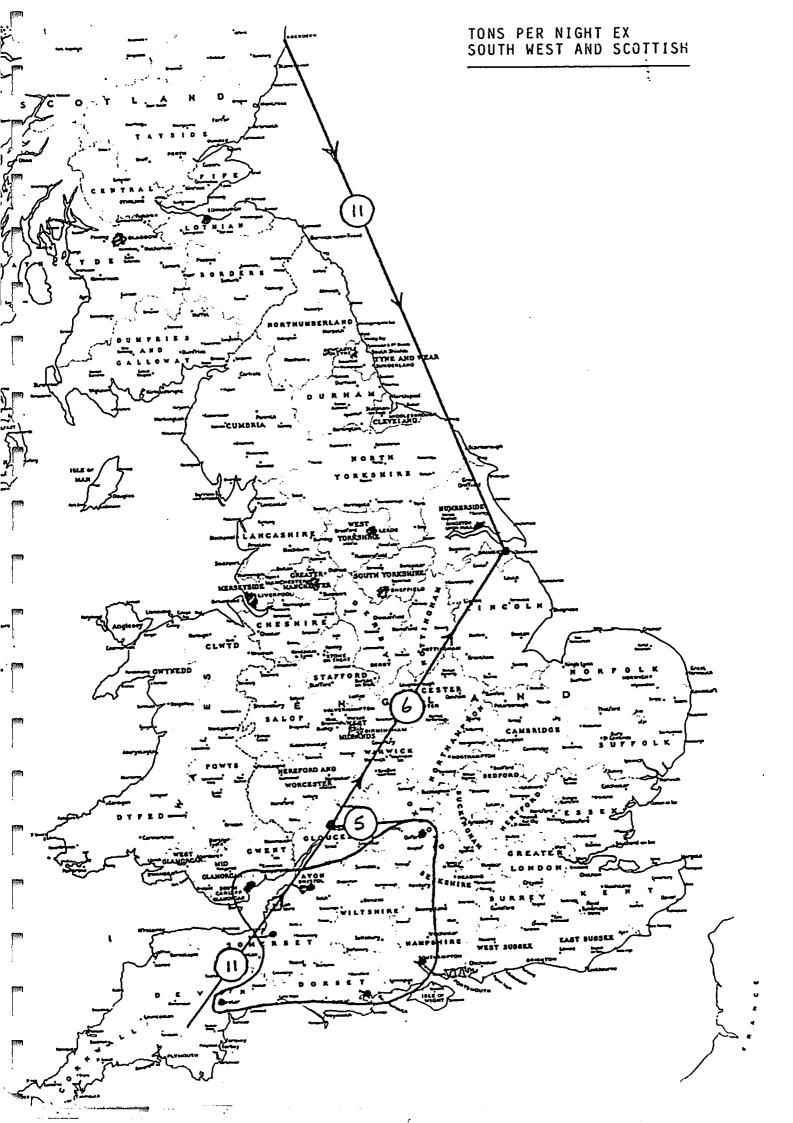
	1	2	3	4	5	6	7	3	<b>3</b>
1	6 5 5 6 6 6 7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8		•	• • • • • • • • • • • • • • • • • • •			5 .40 1.34		•
2	4 4 4 4	. 3 ( .23 (	. 27	2.04 4	13 1.12 4.94	17 1.63 7.51	. 32 4	. 37	•
3	4 6 5 5	4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3 - 23 1.11	2,11	26 2.24 10.11	• • • • • •	5 .43 1.39	• 95 1	
4	*	1 06 27	.14	5.26		7 .61 2.76		. 19	.07 *
5	• :	.07 .29	.05	1,25	. 77	54	.37 .37	. 14	•
5	<b>1</b>					18 1.55 7.20	23		1 • .09 •

KEY TO FIGURES IN GRID OF PROBLEM DATA

IN EACH SQUARE FIGURES REFER TO :

SCALED NUMBER OF DELIVERY CALLS

SCALED QUANTITY OF GOODS TO BE DELIVERED TIME (IN HOURS) TO COMPLETE #CRK IN SQUARE



Calculations of the trunking resources for fish not distributed on the three distribution systems considered were made as follows.

Total trunking resources required to deliver from 3 port areas (i.e. Grimsby, South West and Scotland) to depots nationwide were:

650 tons trunked on 15 vehicles with 19 drivers travelling 24335 miles/week.

a) Therefore, trunk resources to fish markets and distribution centres are:

643 tons trunked on 15 vehicles with 19 drivers travelling 24074 miles/week.

b) or for options 4 and 7:

1332 tons trunked on 31 vehicles with 39 drivers travelling 49870 miles/week.

## APPENDIX 12

OUTPUT STATISTICS FROM PATHFINDER RUNS

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	TONS	DROPS	MILES	VEHICLES
Sheffield Leeds Grimsby Kendal Manchester Stoke Wrexham Exeter Bridgwater Bristol	21 64 13 3 60 9 9 24 5	276 852 179 38 799 115 128 330 71 310	986 7225 1274 295 3597 402 975 2930 369 1329	4 14 3 1 11 2 2 6 1
Cardiff Cloucester Oxford Birmingham Nottingham Dunstable Wisbech Bury St Edmunds Norwich Brentford Mid - Kent Poole Southampton	37 8 7 47 26 14 8 16 7 34 39 13 51	489 108 96 634 344 184 108 217 88 459 518 177 674	2858 604 735 2521 1626 818 742 1530 480 1799 2866 670 3859	2 2 6 1 4 7 2 2 8 5 3 2 4 2 6 8 2 9
♂ Gloucester	56	511	15198	22
Newcastle Haydock Bilston	21 17 77	219 182 224	3141 1657 2344	5 4 4
Sheffield Leeds Grimsby Hull North Shields Liverpool Manchester Preston Birmingham Coventry Leicester Nottingham Billingsgate	29 53 15 15 56 50 59 24 59 20 11 20 546	360 649 180 180 681 610 720 289 719 250 141 250 3694	1049 2082 1139 856 3052 2247 2159 1186 3410 1121 499 815 29967	5 8 3 10 8 9 4 9 4 2 3 83
Exeter Bristol Cardiff Cambridge Norwich Southampton	32 26 37 53 14 70	398 313 455 653 170 852	3764 1655 2761 4998 1208 5454	7 5 7 10 3 12

VEHICLES	12	ı	N 4 4	~ ∞ ~ ~ 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	7 7 10 12
MILES	986 7225 1274 326 3923 427 1060 3319 3319 3201 746 2681 1743 862 774 1616 500 1799 3141 737 4312	I	3141 1657 2344	1049 2082 1139 856 3052 2247 2159 1186 3410 1121 499 815	3764 1655 2761 4998 1208 5454
DROPS	276 852 179 41 41 875 124 78 340 346 118 1114 202 114 236 99 459 459 537 742	ı	219 182 224	360 649 180 180 681 610 720 719 250 250 3694	398 313 455 633 170 852
TONS	12 4 7 1 1 2 2 2 8 8 1 1 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4	1	21 17 171	52 11 25 55 55 55 55 55 55 55 55 55 55 55 55	32 26 37 53 14 70
	Sheffield Leeds Grimsby Kendal Manchester Stoke Wrexham Exeter Bridgwater Bridgwater Bridgwater Groucester Oxford Birmingham Nottingham	정 Gloucester	Newcastle Haydock Silston	Sheffield Leeds Crimsby Hull North Shields Liverpool Manchester Preston Birmingham Coventry Leicester Liverpool Billingsgate	Exeter Bristol Cardiff Cambridge Norwich Southampton

, 9 dit \*1"

VEHICLES	19 10 10 10 10 10 10 10 10	1	1	08 w w 0 8 8 4 9 4 9 w w	7 5 10 12
MILES	1100 10011 1518 295 5098 499 1349 3319 3319 3460 2197 861 3460 2197 862 774 1616 500 1799 3141 737	I	1 1	1049 2082 1139 856 3052 2247 2159 1186 3410 1121 499 815 29967	3764 1655 2761 4998 1208 5454
DROPS	320 1000 206 46 1006 146 146 354 354 354 340 546 1123 798 446 202 1114 236 99 459 537 195	1	1 1	360 649 180 180 681 610 720 720 289 719 250 250 3694	398 313 455 633 170 852
TONS	25 16 16 11 12 13 27 27 27 66 62 11 18 18 18 15 15	ı	1 1	5,421123282511533	32 37 37 14 70
	Sheffield Leeds Grimsby Kendal Manchester Stoke Wrexham Exeter Bridgwater Bristol Cardiff Gloucester Oxford Birmingham Nottingham Nottingham Nottingham Nottingham Purstable Wisbech Bury St Edmunds Norwich Brentford Mid - Kent Poole Southampton	공  Gloucester	Newcastle Haydock Bilston	Sheffield Leeds Grimsby Hull North Shields Liverpool Manchester Preston Birmingham Coventry Leicester Nottingham Billingsgate	Exeter Bristol Cardiff Cambridge Norwich Southampton

		TONS	DROPS	MILES	VEHICLES
	Sheffield Leeds Grimsby Kendal Manchester Stoke Wrexham Exeter Bridgwater Bristol Cardiff Gloucester Oxford Birmingham Nottingham Dunstable Wisbech Bury St Edmunds Norwich Brentford Mid - Kent Poole Southampton				
ઢા	Gloucester				
SCOTTISH	Newcastle Haydock Bilston				
FISH MARKETS	Sheffield Leeds Grimsby Hull North Shields Liverpool Manchester Preston Birmingham Coventry Leicester Nottingham Billingsgate	66 119 25 27 115 110 136 49 142 49 29 50	786 1382 314 340 1350 1294 1622 590 1544 528 312 544 3436	2229 4405 1965 1538 6114 4789 4820 2342 6875 2197 935 1588 23441	10 18 5 5 19 17 20 8 20 7 4
	Exeter Bristol Cardiff Cambridge Norwich Southampton	53 56 76 81 29 120	710 727 999 941 328 1692	5858 3022 5124 12007 1787 9568	11 9 13 18 5 23

		TONS	DROPS	MILES	VEHICLES
	Sheffield Leeds Grimsby Kendal Manchester Stoke Wrexham Exeter Bridgwater Bristol Cardiff Gloucester Oxford Birmingham Nottingham Dunstable Wisbech Bury St Edmunds Norwich Brentford Mid - Kent Poole Southampton	21 64 13 70 10 28 6 27 42 9 8 54 30 16 9 18 7 34 43 15 58	276 853 179 41 842 122 137 342 76 329 327 115 108 657 362 197 112 229 96 459 537 189 712	986 7225 1274 326 3894 452 1028 3245 417 1411 3096 692 742 2648 1736 855 752 1562 490 1799 3141 741 4186	4 14 3 1 12 2 6 1 5 8 2 2 9 5 3 2 4 2 6 8 3 10
S					
SCOTTISH	Newcastle Haydock Bilston	21 17 17	219 182 224	3141 1657 2344	5 4 4
FISH MARKETS	Sheffield Leeds Grimsby Hull North Shields Liverpool Manchester Preston Birmingham Coventry Leicester Nottingham Billingsgate	29 53 15 15 56 50 59 24 59 20 11 20 546	360 649 180 340 681 610 720 289 719 250 141 250 3694	1049 2082 1139 1538 3052 2247 2159 1186 3410 1121 499 815 29967	5 8 3 5 10 8 9 4 9 4 2 3 83
	Exeter Bristol Cardiff Cambridge Norwich Southampton	32 26 37 53 14 70	398 313 455 653 170 852	3764 1655 2716 4998 1208 5454	7 5 7 10 3 12

		TONS	DROPS	MILES	VEHICLES
	Sheffield	25	295	1000	4
	Leeds	78	923	8138	16
	Grimsby	16	190	1402	3
	Kendal	4	43	357	1
	Manchester	81	930	4349	13
	Stoke	12	135	513	2
	Wrexham	13	152	1214	13 2 3 6
	Exeter	28	342	3245	6
	Bridgwater	6	76	417	1
	Bristol	27	329	1411	5 8 2 2
	Cardiff	42	527	3096	8
	Gloucester	11	131	753	2
	Oxford	10	113	788	
	Birmingham	62	739	2914	10
	Nottingham	35	412	1924	6
	Dunstable	16	197	855	3 2
	Wisbech	9	112	752	2
	Bury St Edmunds	18	229	1562	4 2 6 8
	Norwich	7	96	490	2
	Brentford	34	459	1799	6
	Mid - Kent	43	537	3141	
	Poole	15	189	741	3
	Southampton	58	712	4186	10
S	Gloucester				
SC0TT1SH					<del></del>
F	Newcastle	-	-	-	-
5	Haydock	-	_	-	-
ઝા	Bilston	. <u>.</u> <del></del>	<del>-</del>		<del>-</del>
	Sheffield	29	360	1049	5
	Leeds	53	649	2082	5 8 3
	Grimsby	15	180	1139	3
	Hull	15	340	1538	5
	North Shields	56	681	3052	10
TS	Liverpool	50	610	2247	8
FISH MARKETS	Manchester	59	720	2159	9
AR	Preston	24	289	1186	4
Σ	Birmingham	59	719	3410	9
꼸	Coventry	20	250	1121	4
FI	Leicester	11	141	499	4 2 3
	Nottingham	20	250	815	3
	Billingsgate	546	3694	29967	83
			<del> </del>	·····	
	Exeter	32	398	3764	7
	Bristol	26	313	1655	7 5
	Cardiff	37	455	2716	7
	Cambridge	53	653	4998	10
	Norwich	14	170	1208	3

		TONS	DROPS	MILES	VEHICLES
MS	Sheffield Leeds Grimsby Kendal Manchester Stoke Wrexham Exeter Bridgwater Bristol Cardiff Gloucester Oxford Birmingham Nottingham Dunstable Wisbech Bury St Edmunds Norwich Brentford Mid - Kent Poole Southampton				
SCOTTISH	Newcastle Haydock Bilston				
FISH MARKETS	Sheffield Leeds Grimsby Hull North Shields Liverpool Manchester Preston Birmingham Coventry Leicester Nottingham Billingsgate	66 119 25 27 115 110 136 49 142 49 29 50 508	402 726 152 165 701 671 829 299 866 299 177 305 3436	1687 3385 1442 1152 4832 3518 3725 1866 5884 1860 808 1355 23441	8 15 4 4 16 14 16 7 18 6 4 6
	Exeter Bristol Cardiff Cambridge Norwich Southampton	53 56 76 81 29 120	323 338 463 494 177 730	4230 2311 3943 5680 1486 6906	9 8 11 12 4 17

## A Study of Fresh Fish Distribution in the UK BRS Consultancy Report

Technical Report No.254
December 1984
Revised October 1985

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Sea Fish Industry Authority Industrial Development Unit

## A STUDY OF FRESH FISH DISTRIBUTION IN THE U.K. BRS CONSULTANCY REPORT

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## A STUDY OF FRESH FISH DISTRIBUTION IN THE U.K. BRS CONSULTANCY REPORT

#### SUMMARY

The main body of the report is taken up with an explanation of the computer simulations carried out by BRS Consultancy Service (the BRS Report) into the costs of delivering fish supplies between ports and retailers. The work was commissioned by the SFIA and carried out by a study team of SFIA and BRS Consultancy Service staff. The simulations assumed different levels of integration of the existing parallel, competing systems, culminating in a single system which would handle all deliveries of fish from UK ports into English/Welsh retail outlets.

This was done as a means of costing the degree of waste which, by common consent, must occur within the existing system where deliveries are duplicated and part-filled vehicles follow the same In the event, the degree of saving of cost is adjudged to be routes. small in most of the scenaria tested. It is suggested that this is due to the vast difference in the levels of service (i.e. places served by the transport companies) offered from different ports at the present time, whereas the simulations assume a standard level of service for all routes after integration. The comparison between possible options of integration is thus made against a higher average standard of service than now exists and the nett saving in transport costs is made up of a saving due to the higher efficiency of an integrated system offset by the extra costs of providing a higher standard of service. however, that savings of between 10 and 17% are predicted for a scenario in which secondary deliveries from depots or wholesale markets are integrated in a single system.

Perhaps the most useful feature of the report is the way in which it quantifies the potential savings to be made by replacement of the existing system of secondary distribution depots and wholesale market by wholesale market/depot locations alone and also names the logical sites for such facilities. Thus it paves the way towards a programme of investment in intermediate holding facilities for chilled fish during transit, giving the optimum locations and likely throughputs at each location. Note that the implied change in operating practices at the wholesale markets whereby direct consignments are accepted for onward transmission to the eventual consignee would require a radical departure from present practices. However, the programme runs have shown that only when this change is introduced does the possibility of an integrated transport system make any worthwhile contribution to the financial fortunes of the industry.

H. R. English,
Manager, Development Engineering.

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# A STUDY OF FRESH FISH DISTRIBUTION IN THE U.K. BRS CONSULTANCY REPORT

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### A STUDY OF FRESH FISH DISTRIBUTION IN THE U.K. BRS CONSULTANCY REPORT

#### 1. INTRODUCTION

The present road vehicle based fresh fish distribution system was developed to replace the rail delivery network which had previously served the same purpose but which was phased out in the 1950/60's. rail delivery network had provided a service linking the supply ports with major wholesale markets (the railway company providing road transfer between railhead and market) or town railheads (with collection of packages by wholesaler/retailer); a similar level of service was offered to consignors from any of the main ports in the country. replacement road services offer different levels of service from different ports and reflect the form of service which has been provided to serve the requirements of the merchants in the different ports. Thus a merchant in one port may have access to a service which provides deliveries to individual retailers in more than 1800 different towns and villages in Britain while at other ports the merchants may have access to one inland wholesale market only. The road transport operators providing the delivery services may be specialist divisions of general carrying companies or may limit their activities to fish and fish product carrying. In a few cases fish may be carried with other Ownership of the road transport companies is vested in merchant or merchant association's interests in some cases. Most of the companies provide deliveries from a limited range of ports in a defined regional area. Some transfer of cargoes between companies takes place at the secondary distribution stage but this traffic represents less than 1% of all cargoes carried. Thus the present delivery systems may be considered as operating independantly of each other and criticism is made of the high cost and the degree of duplication in delivery routes.

The White Fish Authority, in the past, carried out a number of studies aimed at identifying areas for potential saving by consolidation of deliveries from the major ports to the wholesalers and retailers. The most intensive study, carried out in 1972 and using computer simulation (Ref. WFA Report 84), attempted to define the savings which could accrue by providing a joint delivery service from the ports of Fleetwood, Grimsby, Hull and Lowestoft. Development of the Authority's proposals was thwarted when the representatives of the different ports could not reach agreement on the level of delivery service to be provided. A service was eventually provided by an independant carrier which offered an integrated delivery service from the four ports listed above, but only as a competitor to other carriers serving the same ports. Further integration involving a merging of the interests of this carrier and the Grimsby Fish Merchants Association transport schemes took place in late 1983 but the new organisation still suffers from problems of competition for all its cargoes by general haulage Some duplication of effort and provision of unnecessary companies. capacity is thus inevitable.

It should be noted at the outset that the level of service demanded by merchants is very high as far as reliability in delivery times is concerned. The haulier contracts to deliver fish on the day after receipt of the consignment at his port depot (with some exceptions at weekends) and commits himself to whatever level of mileage from his fleet is needed to meet this target.

In 1982 and 1983 SFIA staff carried out a series of investigations into transport operations in the fish distribution system as part of a wider data collection exercise on the operations of the industry. It was decided that a repeat of the 1972 exercise, covering a greater number of ports, would be useful in identifying potential areas for cost saving in transportation. This was in response to comments from merchants on the high costs of the service provided for them and by comments from hauliers on the difficulty in providing the required level of service, particularly against competition for the more profitable sections of the business.

A contract was awarded to BRS Consultancy to collect and analyse data to define the cost advantages of integration of the different or competing elements of the current road transport system. Data collected by the SFIA would also be included in the analysis and it was from this original data that the definitions of degrees of integration to be assessed were made. The rationale behind the definitions is given in the report.

It should be noted that for the purposes of this report, the term merchant has been used to signify the person or organisation which purchases fish at the quayside and consigns it to wholesalers, based at the inland wholesale markets, or directly to retailers, etc., bypassing the intermediate wholesale stage. The term retailer as used in this report is intended to include restaurants, hotels and institutions which also take fish deliveries through the existing system.

#### 2. METHODOLOGY OF THE STUDY

#### 2.1 Establishment of Level of Service

The fresh fish road distribution chain has five main elements as listed below:-

#### Trunk Routes:

- a). Trunker distribution from port to distribution depot.
- b). Trunker distribution from port to inland wholesale market.

  (The carrier may also operate a collection service from port merchants to his trunker depot.)

#### Secondary Routes:

- c). Secondary distribution from distribution depot to wholesale market.
- d). Secondary distribution from distribution depot to retailer.
- e). Secondary distribtion from inland wholesale market to retailer.

Elements a), b), c), and d) may be provided by a single carrier from a single port. Element e) may be provided by a professional carrier, by the wholesaler, or by the retailer collecting his own purchases from the wholesale market. In any event this element may duplicate a service available from at least some of the supply ports using Trunker and Secondary distribution via a distribution depot. Since the direct delivery to retailer service (elements a) and d)) is well established, it was considered that all potential amalgamations to be examined should offer this service in their new form. It was logical, therefore, to consider the potential amalgamations as increases to the Grimsby Fish Merchants' Association (GYFMA) system which already offers this service. Changes in the structure of this system during 1984/5 have not altered the findings of the study team.

#### 2.2 Potential Stages of Integration

The potential amalgamations were considered in three stages with two options offered at each stage. At each stage an additional segment of the total traffic was added to the basic Grimsby FMA structure and the distribution depots list was modified as necessary to meet the needs of the new service. An impression of the changes involved at the different stages of integration is given in Fig. 1. each case an estimate was made of the transportation costs (vehicle standing and running costs and labour charges) to provide the delivery services in the format defined in that stage. In each case the total cost is intended to represent the total transportation costs for all deliveres of UK landed fish into retail premises or institutional catering establishments in England and Wales. Scottish retail deliveries were excluded from the review since the study team had found that opportunities for potential amalgamation of systems were very limited given the concentration of consumption in the Forth/Clyde valleys, the variety of directions from which the necessary supplies arrived and the relative characteristics of most of the delivery routes. Though some potential for integration of Scottish transport systems is likely to exist, it cannot be quantified except in a study of much greater depth than could be achieved in this project.

#### 2.3 Delivery Simulation

For English and Welsh deliveries, a BRS delivery simulation programme allocates appropriate supplies into areas some 10 km square, taking account of population and consumption in that area and also of the ratios of supplies obtained either directly from ports or via wholesale markets. The programme thus assumes that at least one retailer will be found in any square wherever road access is possible and wherever the population density justifies it. While this is patently false, it did not prove possible to accurately define the total numbers of delivery points (which, it must be remembered, includes

institutions, restaurants and fried fish shops as well as wet fish shops). The simplification of the programme is considered to have little effect on the overall cost estimates since the routeing programme would still accurately predict routes and total tonnages delivered on those routes even if the numbers and locations of stops could not be accurately stated. The BRS programme has already proved its value in prediction of costs for delivery of other commodities where delivery location information has been similarly restricted. In this instance it was decided to run the programme for two delivery options at each stage of integration, representing the maximum and minimum expected numbers of delivery calls respectively, using existing delivery information to define the required numbers.

#### 2.4 Use of Pathfinder Program

The first requirement in the study was to define and analyse the present day situation - the "NOW" situation - by using available data on supplies, consumption, numbers of consignments handled by different carriers, trade through wholesalers, population densities and traffic conditions. Density and traffic condition information is already contained within the Pathfinder program though traffic speed factors (which range from 45 mph average speeds for trunker vehicles running on motorways to 12 mph for distribution vehicles operating in congested urban areas) refer to daytime rather than night time delivery schedules. This is not inappropriate, given the situation in the ultimate level of integration, as discussed later.

The results of the program run for the Secondary delivery sector in the "NOW" situation are given in Section 6.2 of the BRS report in the form of Tonnages carried per week, number of deliveries made, vehicle miles travelled and numbers of vehicles in service. Trunking requirements to serve the same system are defined in Section 7.2. Total vehicle and driver requirements for the whole system are listed in Section 8.2 (as Option 1) and annual operational costs for the complete

system are defined in Section 8.3 (Option 1). Note that costs of deliveries from wholesalers to retailers are based on the costs of a service supplied by a single company operating from the inland market. This is the only basis for which the available data could be used. At this stage the model allows for potential deliveries to retailers by as many as five different carriers.

At the different levels of integration, the changes introduced into the system involve taking out redundant capacity at the distribution depots by consolidation of two, then three, operations to run from a single chain of secondary depots and from the existing wholesale In the final level of integration, the role of the distribution depots is transferred to the wholesale markets wherever practicable; it is necessary to retain a small number of distribution depots to serve areas which could not be effectively serviced from depots at the existing wholesale market locations. The list of depots utilised in the different levels of integration are shown in tables in Appendix 12 of the BRS report. The implication of this last level of integration is that fish purchases by a retailer either from a merchant at a distant port or from a wholesaler at a local market would be delivered in the same vehicle in a single delivery run. In all the other simulations these deliveries would be made by separate vehicles.

At each level of integration the problem of defining the number of retailers/restaurants/institutions to be served by the newly-structured system remains unresolved. Though data on total numbers of customers served by wholesalers, or by merchant associations, or by road transport carriers was available, it was not possible to determine the degree of duplication in the totals. It was, therefore, decided that at each simulation of the three levels of integration, two options would be calculated; one on the assumption that no deliveries were duplicated and that the total number of deliveries in the new system would equal the sum of the numbers of deliveries made by the separate components of the former system; the other that all deliveries were duplicated in

areas of common interest to two companies and that the new delivery schedule would be equal to the larger of the number of drops of the former separate systems. The results thus define the maximum and minimum possible combinations which might result from integration of two or more carriers into a new single unit.

In the BRS report the different options are identified as follows:-

Delivery Schedule Assumption	Not Common Drops	Common Drops
"NOW"	Option 1	Not applicable
Integration Stage I	Option 2	Option 5
Stage II	Option 3	Option 6
Stage III	Option 4	Option 7

It should be noted that the same list of distribution centres is used for both of the options investigated in a single stage. Identification of the distribution centre locations, of the tonnages handled, deliveries made and mileages run, is shown in a series of tables in Appendix XII of the BRS report.

It should be noted that the level of service provided rises with each stage of integration in that all supplies into the area of major consumption (that area of England lying to the South of the M61 and M62 motorways) are provided with a delivery service which allows all the consumption centres to be served from any of the supply ports. This is justified on the basis that a future system could not set limits on areas served when none exist now. However, since traffic from south to north of the M61/M62 is limited at present by competitive price consideration, it was decided that the policy of providing an any input/any outlet service should be limited to areas south of this axis.

#### 2.5 Results

Detailed results of the study are given in Sections 6, 7 and 8

of the report. Total operation costs of each option are shown in simplified form below:

Values in £000's

	Not Common Drops	Common Drops
"NOW"	7967	-
Integration Stage I	7771	7755
Stage II	7681	7599
Stage III	7211	6574

## <u>Value</u> "NOW" = 100

	Not Common Drops	Common Drops
"NOW"	100	-
Integration Stage I	97.5	97.3
Stage II	96.4	95.4
Stage II	I 90.5	82.5

Vehicle requirements for the different levels of service are shown below:-

	Not Common Drops	Common Drops
"NOW"	40/455	<del>-</del>
Integration Stage I Stage II Stage II		42/439 41/432 41/369

Vehicle numbers shown are 32 GVW trunkers/7.4 GVW distribution vehicles respectively.

#### 3. DISCUSSION OF RESULTS

#### 3.1 Order of Confidence in Results

The Pathfinder program was developed to serve the needs of major manufacturers or distributors in control of their operations and has shown itself to be of immense value in accurate prediction of costs and resource requirements to serve defined purposes. Accuracies of 98% would be expected for prediction of costs when the following elements could be precisely identified.

- a) Location of Loading Points.
- b) Location of Delivery Points.
- c) Throughput between each loading and delivery point.
- d) Seasonal, weekly, daily variations in loads.
- e) Level of service required/degree of acceptable delay.

In evaluating the work done on the SFIA study it must be acknowledged that the data provided or collected for elements (b) and (c) is subject to error. By the nature of the Industry, supply shortfalls can only be met by immediate transfers to other suppliers and it is impossible to quantify this element of "emergency" traffic in a short term data collection exercise such as was done for this study. In the circumstances, the error band must be considered to be of the order of say 4-5% about the predicted cost figures. The consultants would establish a high degree of confidence in the results of this level of accuracy by reference to other studies already carried out.

#### 3.2 Operational Savings

The first reaction of a review of the results is that savings claimed for integration to Stages I and II are smaller than would have been envisaged by an observer of the present service activities. The reason for the saving may be found by examination of the practicalities of integration of the different operations and also by reference to the standards of service assumed by the programme.

On the practical side it will be noted that the transport carriers under review service the area of high population density (and hence consumption) by approach from entirely different directions. Thus integration of such exchange traffic as would be practicable would involve some or all of the companies in additional mileage to run to suitable transfer locations. The requirement for trunker vehicles is seen to increase from the present value, reflecting the additional mileage covered by trunker vechicles in all the revised systems. likely, of course, that some saving on trunker usage would be possible in practice by elimination of services for which no demand existed but the computer program specifically allows for all possible trunker service demands to be met and allocates vehicles accordingly. On the secondary distribution side the limited savings defined in vehicle numbers and costs for Stages I and II merely reflect the limited secondary delivery element of the services presently provided by the Scottish and South Western carriers in comparison with the secondary services provided by the GYFMA and from wholesale markets and minor ports by a variety of carriers. The savings in numbers of such vehicles (ranging from 15 to 23 for the different options in the first two stages of integration) are in fact greater than the numbers of secondary vehicles used by the Scottish and South Western carriers and this shows that the alternative carriers already have spare capacity on their secondary delivery services.

The extent of this spare capacity is highlighted when the results of the Stage III integration are studied. Spare capacity is used as available to reduce the demand for secondary vehicles by between 6 and 15%, dependant on the degree of duplication of deliveries provided by the carriers prior to integration. Examination of the more detailed results given in Section 6 of the BRS report shows the savings in specific areas to be even more significant (ranging from 8% to about 20%), while some other areas would see little change. This is a reflection of the fairly large group of vehicles (about 120) which are allocated on delivery duties from minor ports to nearby inland areas and for which no change in mode of operation could be identified.

An eventual system of integration at Stage III level would be unlikely to take the form defined in the model simulation since some proportion of the traffic from wholesale markets would inevitably be handled by retailers or other customers taking their purchases away in their own transport. Nevertheless, the potential savings of this level of integration are seen as providing the only case for an integration exercise at all. At the more restricted levels of integration, the projected annual savings of between £190,000 and £370,000 on transportation costs are not seen as sufficient to support the new management arrangements which would be required by the revised distribution system. It should be noted that the Pathfinder simulation assumes that delivery services are controlled to provide a service no greater than that required on a particular night's deliveries, rather than to provide a continuously repeatable timetable. Thus information on loadings and destinations and on vehicle progress must be continuously monitored. The costs of this monitoring and control service would be an addition to the current management costs incurred by the carriers.

#### 3.3 Implementation of Integration Proposals

Although the programme runs were carried out in such a way as to simulate progressive levels of integration, it can be seen that the third stage can be implemented on its own with or without any formal integration of individual carriers' trunking operations. What is required is agreement between carriers and wholesale merchants at each market to provide:

- i) A delivery service to retailers provided by a single carrier and based at or near the inland wholesale market.
- ii) Adequate storage faciltiies at the market for supplies arriving overnight from ports and intended for direct delivery to retailer rather than sale at the market.

- iii) Loading facilities for secondary distribution vehicles accepting fish from the wholesale market as well as from the holding store, (ii) above.
- iv) Independant staff to control the operation.

It is essential that the organisation retains its independence in order to preserve the confidentiality of trading links which both port and wholesale merchants would wish to see retained.

The immediate source of labour and vehicles for the new secondary delivery service would be those resources of the existing carriers. Though the programme runs identify an overall saving in transport requirements, it must be remembered that:

- a) Direct deliveries currently handled by the carriers represent only a small proportion of total deliveries of fresh fish, and
- b) The wholesale markets do not provide a co-ordinated delivery system of their own and much of the trade is handled in small lots by merchants or customers.

Thus the initial programme after establishment of wholesale market based carrier companies would be one of <u>expansion</u> (as those companies took over traffic previously leaving the market by a variety of means) <u>towards</u> the fleet sizes defined in the table. It is suggested that the overall reduction in fleet size identified in the study would be seen in the areas of merchants' and retailers' fleets.

### 3.4 Quality of Delivered Consignments in the Integrated System

Though evaluation of quality aspects of the distribution system did not form part of the BRS Terms of Reference, it is necessary to keep these aspects in mind when reviewing the results of the BRS study. In

the recent SFIA staff review of the distribution system, the factors which were seen as likely to reduce the quality of fish offered for sale and which could be attributed to actions involving the road carriers were:

- i) Lack of control over both temperature and hygiene caused by deliveries into unsuitable locations (e.g. consignments left on pavements outside premises during early hours of the morning), and
- ii) Use of open vehicles for secondary distribution.

It should be noted that the appropriate solution for the problems of (i) above was seen as involving greater use of well-insulated tamper-proof packages and that this would also reduce the detrimental effects of use of open vehicles. In the absence of any uniform defined standard for transport of chilled fish consignments, the individual merchant would be advised to take whatever individual protective methods that he could justify, given sales price restraints on his products.

The results of the BRS study suggest that a different approach based on better environmental control for consignments (by provision of suitable temporary storage facilities and specialist vehicles) might be justified and it should be noted that the features which would be a necessary part of such a system are identified by the study. These are:

- i) Provision of chilled facilities at a limited number of strategic locations.
- ii) Revision of the secondary delivery system to use the minimum possible numbers of such vehicles.

In both cases the additional costs can be defined since the programme identifies the necessary minimum structure to provide an adequate service.

A first evaluation of the size of facilities can be made by reference to the tables in Appendix 12 of the report though some reference to local conditions and opportunities would always be As an example, it will be seen that the Sheffield area is seen as requiring 50 tonnes per week (21+29) of chilled fish/products at the present time (see Option 1 Table in Appendix 12) but that this figure rises to 66 tonnes per week when Stage III integration is considered and that this tonnage is now handled at the wholesale market The increase in tonnage is a result of the revision of boundaries as a result of the reduction in numbers of distribution centres. A typical single night figure within the weekly total would be about 17 tonnes, equally divided between fish received for direct onward distribution or fish intended for sale by the wholesalers. The selected size for the chill store would lie within the range 8.5 tonnes to 17 tonnes, the eventual size to be dependant on the extent of chilled storage already available at wholesalers premises.

