

SFIA PROJECT CODE	
SFIA UNIQUE NO.	

GRP FISHING VESSEL (ENVIRONMENT / MATERIAL DATA)

MOULDERS YARD NO

VESSEL TYPE COLOUR

CUSTOMER

DATE STARTED (GEL COAT) DATE STARTED (LAY UPS)

DATE COMPLETED (HULL MOULDING) DATE (HULL RELEASED)

PARTICULARS OF SYSTEM			
	Manufacturer	Type/Ref (incl. glass weight)	Weight used (kg)
GEL COAT			
RESIN (A)			
RESIN (B)			
RESIN (C)			
*RESIN (D) FIRE RETARDANT			
THIXOTROPIC			
CATALYST			
ACCELERATOR			
PIGMENTS/ADDITIVES			
GLASS (A)			
GLASS (B)			
GLASS (C)			
GLASS (D)			

* To be completed if final lay-ups within the machinery space include a fire retardant resin system

ADDITIVE LAYER	THIXOTROPIC			CATALYST			ACCELERATOR			PIGMENTS	
	Gel	1st	Main	Gel	1st	Main	Gel	1st	Main	Gel	1 st
% USED IN RESIN SYSTEM											

WORKSHOP CONDITIONS DURING HULL MOULDING MIN (TEMPERATURE °C)
 MAX (TEMPERATURE °C) MAX (HUMIDITY %)

NOTE: Temperature and humidity records should be kept by the builder as per the requirements of the Seafish Construction Standards for new fishing vessels less than 15 metres length overall, as these may be requested for clarification of conditions by the Authority.

SETTING TIMES AT (TEMPERATURE °C) GEL (MINUTES) LAMINATING (MINUTES)

CURING TIMES: SHOP CURE (DAYS) AT (TEMPERATURE °C)

POST CURE (If Applicable) (HOURS) AT (TEMPERATURE °C)

MOULD MATERIAL RELEASE AGENT SECOND

MINIMUM REINFORCEMENT OVERLAPS USED DURING CONSTRUCTION (Minimum of 50mm) (mm)

DATE: SIGNATURE OF MOULDER